

FLUXUS G831ST-LT

Steam ultrasonic flowmeter for permanent installation

Transmitter for permanent outdoor wall or pipe mounting

Features

- Exact and highly reliable measurement of saturated and superheated steam for temperatures up to max. 155 °C by means of the clamp-on principle
- Synchronized channel averaging to reduce turbulencerelated fluctuations of the measured value
- Physical quantities volumetric flow rate and mass flow rate available in a transmitter without additional steam calculator
- Installation and start-up do not require any pipe work and are carried out without any process interruptions and cooling down of the steam system
- Non-invasive, wear-free and pressure constant measurement
- Maintenance-free acoustic coupling using permanent coupling foil
- High measurement accuracy even at very low as well and high flow rates and independent of the flow direction (bidirectional)
- Automatic loading of calibration data and transducer recognition
- Advanced self-diagnosis and possibilities for event-based triggering of data recording for the supervision and control of critical processes
- Transmitter and transducers for use in hazardous areas
- Transmitter and transducers are separately calibrated (traceable to national standards)
- · The measurement is zero point stable and drift free

Applications

- · Food and beverage industry
- · Pharmaceutical industry
- · Chemical industry
- · Manufacturing industries



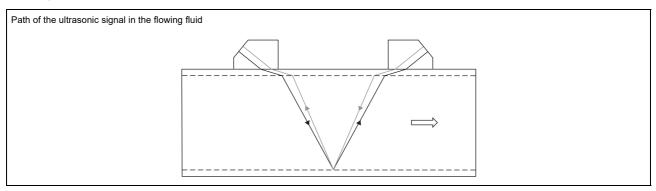


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Function

Measurement principle

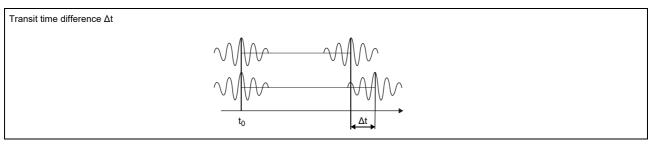
The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.



As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference Δt is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_{\gamma}}$$

where

V - volumetric flow rate

k_{Re} - fluid mechanic calibration factor

A - cross-sectional pipe area

ka - acoustic calibration factor

Δt - transit time difference

 ${\sf t}_{\gamma}$ - average of transit times in the fluid

Calculation of mass flow rate

The mass flow rate is calculated from the operating density and the volumetric flow rate:

 $\dot{m} = \rho \cdot \dot{V}$

The operating density of the fluid is calculated as the function of pressure and temperature of the fluid:

 $\rho = f(p, T)$

where

ρ - operating density

p - fluid pressure

T - fluid temperature

m - mass flow rate

V - volumetric flow rate

Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

reflection arrangement

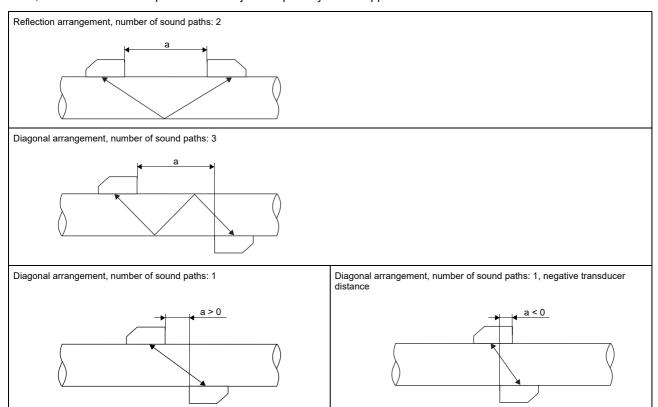
The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

· diagonal arrangement

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In case of high signal attenuation by the fluid or pipe, diagonal arrangement with 1 sound path is used.

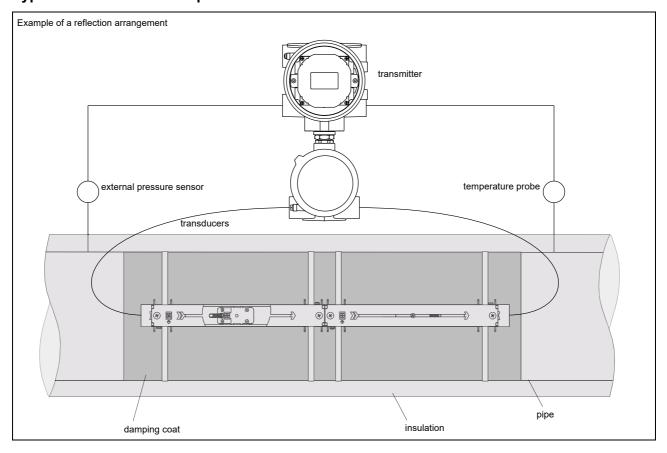
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.



a - transducer distance

Typical measurement setup



Transmitter

Technical data

		FLUXUS G831ST-LT (831-AA*, 831-SA*)	FLUXUS G831ST-LT (831-AB*, 831-SB*)	FLUXUS G831ST-LT (831-ANN, 831-SNN)		
design		831-AA* (aluminum housing): explosion- proof field device or 831-SA* (stainless steel housing): explosion-proof offshore device zone 1 (intrinsic safety: outputs, process	831-AB* (aluminum housing): explosion- proof field device or 831-SB* (stainless steel housing): explosion-proof offshore device zone 1 (intrinsic safety: outputs, inputs,	831-ANN (aluminum housing): explosion proof field device or 831-SNN (stainless steel housing): explosion-proof offshore device zone 1		
annlication		interfaces)	process interfaces)			
application		steam measurement ²				
measurement						
measurement principle		transit time difference correlation principle				
flow direction	l	bidirectional				
synchronised	l					
channel averaging	ļ.,	x (2 measuring channels necessary)				
flow velocity	m/s	depending on pipe diameter and transduc	er, see diagrams			
repeatability	ļ	0.15 % MV ±0.005 m/s				
fluid	ļ.	saturated steam, superheated steam				
fluid pressure	bar (a)	35.4				
fluid temperature	°C	135155				
temperature compensation		corresponding to the recommendations in	ANSI/ASME MFC-5.1-2011			
	taint	y (volumetric flow rate)				
measurement uncertainty of the measuring system measurement uncertainty at the measuring point		±0.3 % MV ±0.005 m/s ±13 % MV ±0.005 m/s, depending on the	e application			
transmitter						
power supply		2032 V DC, U _m = 120 V		• 100230 V/5060 Hz or • 2032 V DC		
power consumption	W	< 4		< 8		
number of measuring channels		1, optional: 2		1 -		
damping	s	0100 (adjustable)				
	Hz	1001000 (1 channel)				
response time	s	1 (1 channel), option: 0.02				
housing material		aluminum housing: cast aluminum EN AC stainless steel housing: stainless steel 316		C5 according to EN ISO 12944)		
degree of protection	1	IP66	0.010E (1.7701, 1.4404, 1.4432)			
dimensions	mm					
mounting position		see dimensional drawing				
woight	l ka	nameplate faces upwards	ising: 15.6			
weight	kg	aluminum housing: 6.5, stainless steel hou	asing. 10.0			
fixation ambient temperature	°C	wall mounting, 2" pipe mounting aluminum housing:		aluminum housing: -40+60 (< -20		
ambient temperature		• -40+60		without operation of the display)		
		 831-A*F (Profibus PA, FF H1): -40+50 stainless steel housing: 	(< -20 without operation of the display)	stainless steel housing: -20+60		
	1	• -20+60				
	1	• 831-S*F (Profibus PA, FF H1): -20+50	1			
display	l	128 x 64 pixels, backlight		_1		
menu language	l	English, German, French, Spanish, Dutch,	Russian Polish Turkish Italian Chinese	<u> </u>		
with aporture calibra	tion.	of the transducers	,, r onon, ranton, italian, Olillese	•		

¹ with aperture calibration of the transducers

 $^{^{2}}$ test measurement to validate the application required in advance $\,$

³ outside the explosive atmosphere (housing cover open)

	FLUXUS G831ST-LT (831-AA*,	831-SA*) FLUXUS G831ST-LT (831-AB*, 831-SB*)	FLUXUS G831ST-LT (831-ANN, 831-SNN)			
explosion protection	-	<u> </u>				
ATEX/IECEx						
marking	C € 0637 ♠ II2G Ex db eb ia IIC T6 Gb Ex tb ia IIC T100 °C Db 831-AAN: T _a -40+60 °C 831-SAN: T _a -20+60 °C 831-AAF: T _a -40+50 °C	(€ 0637 ⟨ □	(€ 0637 (
	831-SAF:	831-SBF:				
	T _a -20+50 °C	T _a -20+50 °C				
certification	IBExU20ATEX1103 X, IECEx IBE 20.0015X	IBExU20ATEX1103 X, IECEx IBE 20.0015X	IBExU20ATEX1103 X, IECEx IBE 20.0015X			
measuring functions	•					
physical quantities	operating volumetric flow rate, m	operating volumetric flow rate, mass flow rate, flow velocity				
totaliser	volume, mass	volume, mass				
calculation functions		average, difference, sum (2 measuring channels necessary)				
diagnostic functions	sound speed, signal amplitude, S	sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times				
communication interf						
service interfaces	measured value transmission, pa	rametrisation of the transmitter:				
	USB		max. 1 option:			
process interfaces	intrinsic safety, max. 1 option:HARTProfibus PAFF H1	Profibus PA				
intrinsic safety parameters	Profibus PA, FF H1: $U_i = 24 \text{ V}$ $I_i = 174 \text{ mA}$ $P_i = 1044 \text{ mW}$ $L_i = 10 \mu\text{H}$ $C_i \text{ negligible}$		-			
accessories						
data transmission kit	USB cable					
software	0	easured values and parameters, graphical repre measurement data, graphical representation, re				
data logger	•					
loggable values	all physical quantities, totalised physical quantities and diagnostic values					
.oggas.o ra.aoo	max. 800 000 measured values					

with aperture calibration of the transducers
 test measurement to validate the application required in advance

³ outside the explosive atmosphere (housing cover open)

		FLUXUS G831ST-LT (831-AA*, 831-SA*) FLU:	IXUS G831ST-LT (831-AB*, -SB*)	FLUXUS G831ST-LT (831-ANN, 831-SNN)
outputs				
		The outputs are galvanically isolated from the tr	ransmitter.	
switchable current	outp	ut	configurable according to NAMUR NE43 All switchable current outputs are jointly switched to active or passive.	
number	ļ.,	-		max. 3
range Unsicherheit	mA	-		420 (alarm current: 3.23.99, 20.0124, hardware fault current: 3.2) 0.04 % v. AW ±3 μΑ
active output	ļ i	•		R _{ext} = 250530 Ω, U _{opencircuit} = 28 V DC
passive output		-		$U_{\text{ext}} = 930 \text{ V DC}$, depending on R_{ext} ($R_{\text{ext}} < 458 \Omega$ at 20 V)
current output in HART mode		-		option
• range	mA	-		420 (alarm current: 3.53.99, 20.0122, hardware fault current: 3.2)
active output passive output		- -		R_{ext} = 250530 Ω , $U_{\text{opencircuit}}$ = 28 V DC U_{ext} = 930 V DC, depending on R_{ext} (R_{ext} = 250458 Ω at 20 V)
current output				, on
		configurable according to NAMUR NE43		
range Unsicherheit	mΑ	420 (alarm current: 3.23.99, 20.0124, hard 0.04 % v. AW ±3 µA	dware fault current: 3.2)	-
passive output		U _{ext} ≤ 29 V DC, depending on R _{ext} (R _{ext} < 458 s	Ω at 20 V)	-
current output in HART mode		option		
range	mΑ	420 (alarm current: 3.53.99, 20.0122, hard	dware fault current: 3.2)	-
passive output		$U_{\text{ext}} = 929 \text{ V DC}$, depending on $R_{\text{ext}} (R_{\text{ext}} = 229 \text{ V DC})$	250458 Ω at 20 V)	-
intrinsic safety parameters		$U_i = 29 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 0.725 \text{ W}$ $C_i = 1 \text{ nF}$ $L_i = 50 \text{ nH}$	_	
digital output	ļ	<u>L_1 = 50 1111</u>		
functions		frequency output		frequency output
		binary outputpulse output		binary output pulse output
tuno	l	open collector (passive)		open collector (passive)
type operating parameters		8.2 V/30 mA (NAMUR)		8.2 V/30 mA (NAMUR)
max. values	ļ I	8 mA at 29 V DC		l 8 mA at 29 V DC
frequency output	Ì	O HIV CAL 25 V DO		0 111/1 at 25 v BO
range damping	kHz s	210 0999.9		210 0999.9
pulse-to-pause ratio		1:1		1:1
binary output binary output as alarm output		limit, change of flow direction or error		limit, change of flow direction or error
pulse output				In
pulse value		0.011000		0.011000
pulse width	ms	0.051000 max 10.000 pulses		0.051000 max. 10 000 pulses
pulse rate intrinsic safety parameters		max. 10 000 pulses U _i = 29 V I _i = 100 mA		- -
		$P_i = 0.725 \text{ W}$ $C_i = 1 \text{ nF}$ $L_i = 50 \text{ nH}$		
inputs				
		not short-circuit proof The inputs are not galvanically isolated from the	e transmitter.	The inputs are galvanically isolated from the transmitter.
 temperature input 				
number		- max.		max. 1
type			00/Pt1000	Pt100/Pt1000
connection	°C	- 4-wir		4-wire
range resolution	°C K	- -150 - 0.01)+560	-150+560 0.01
accuracy	I.V	±0.0 ±0.0	01 % MV ±0.03 K at 1828 °C 01 % MV ±0.03 K ±0.0005 %/K at <18 -28 °C	±0.01 % MV ±0.03 K at 1828 °C ±0.01 % MV ±0.03 K ±0.0005 %/K at <18 °C/>28 °C
Kabelwiderstand	Ω			C/>28
intrinsic safety parameters	122	$\begin{array}{c} \text{max. 1000} \\ \text{U}_{\text{o}} = 9.2 \text{ V} \\ \text{I}_{\text{o}} = 25 \text{ mA} \\ \text{P}_{\text{o}} = 0.057 \text{ W} \\ \text{C}_{\text{o}} = 4283 \text{ nF} \\ \text{L}_{\text{o}} = 57 \text{ mH} \end{array}$		
		$ L_0 = $	5/ MH	

¹ with aperture calibration of the transducers

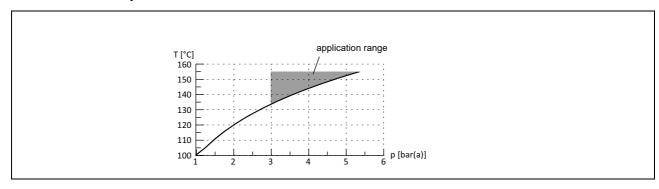
² test measurement to validate the application required in advance

 $^{^{\}scriptsize 3}$ outside the explosive atmosphere (housing cover open)

			UXUS G831ST-LT (831-AA*, 831-SA*) FLUXUS G831ST-LT (831-AB*, 831-SB*)		
 switchable cur 	rent inpu	t			
		All switchable current inputs are jointly switche	ed to active or passive.		
number		-		max. 2	
accuracy		-		±0.1 % MV ±0.01 mA at 1828 °C ±0.1 % MV ±0.01 mA ±0.005 %/K at <18 °C/>28 °C	
resolution	μΑ	-		0.1	
active input		-			
 range 	mA	-		020	
passive input		-	U_{ext} = 24 V, R_{int} = 35 Ω, $I_{max} \le$ 24 mA		
 range 	mA	-	020		
 current input 					
number		- max	x. 1	-	
accuracy		±0.1	1 % MV ±0.01 mA at 1828 °C 1 % MV ±0.01 mA ±0.005 %/K at <18 >28 °C	-	
resolution	μΑ	0.1		-	
active input	A	U _{mir}	$U_{int} < 20 \text{ V}, R_{int} \le 385 \Omega, I_{max} \le 40 \text{ mA}$ $U_{min} = 19.6 \text{ V} - R_{int} \cdot I$ 020		
range	mA			* 	
intrinsic safety parameters		l _o = Р _o = С _o -	= 29.2 V : 88 mA = 0.64 W = 73 nF = 4.1 mH	-	

¹ with aperture calibration of the transducers

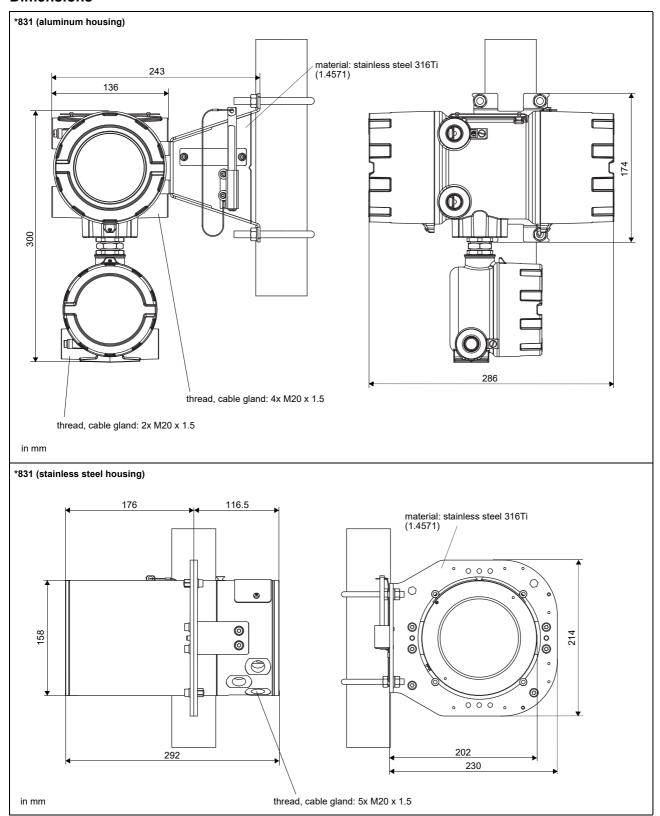
Saturated steam pressure curve



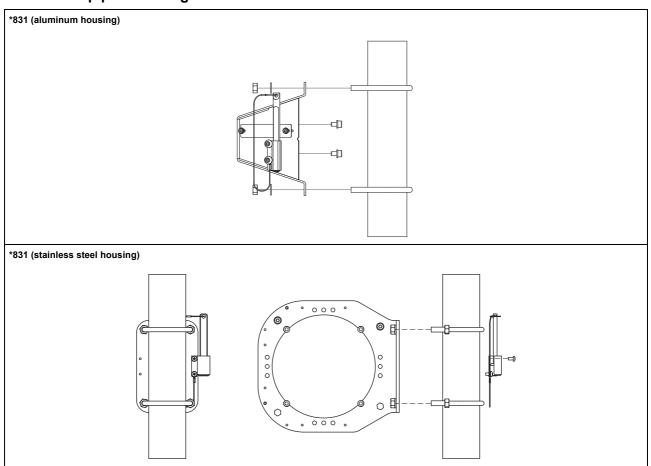
 $^{^{2}}$ test measurement to validate the application required in advance $\,$

 $^{^{\}scriptsize 3}$ outside the explosive atmosphere (housing cover open)

Dimensions



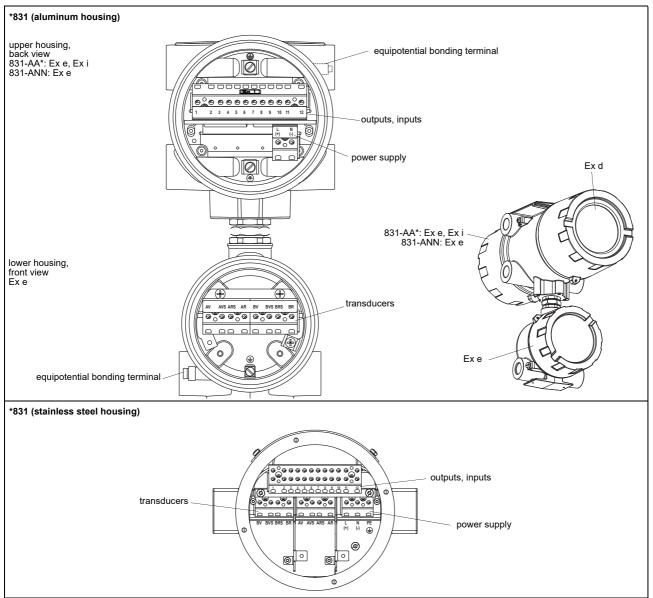
Wall and 2" pipe mounting kit



Storage

- do not store outdoors
- store within the original package
- store in a dry and dust-free place
- protect against sunlight
- keep all openings closed
- storing temperature:
 - aluminum housing: -40...+60 °C
 - stainless steel housing: -20...+60 °C

Terminal assignment



power supply ¹				
AC		DC		
terminal	connection	terminal	connection	
L	outer conductor	(+)	+	
N	neutral conductor	(-)	-	
(protective conductor			

¹ cable (by customer): e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm²

	, ,	<u> </u>				
transducers, extension cable						
measuring channel	transducer					
terminal	connection	terminal	connection			
AV	signal	BV	signal	1		
AVS	internal shield	BVS	internal shield			
ARS	internal shield	BRS	internal shield	×		
AR	signal	BR	signal			
cable gland	external shield	cable gland	external shield	↑ Å		

outputs, inputs ^{1, 2}				
terminal	connection			
depending on configuration	current output, digital output, current in	put		
3, 4, 5, 6	temperature input			
11+, 12-	passive current output/HART			
11-, 12+	active current output/HART			
11, 12	Modbus RTU, FF H1, Profibus PA, BA	Cnet MS/TP		
temperature probe	Mine A			
terminal	direct connection	connection with extension cable		
1	red	blue		
ļ	red	grey		
5	white	white		
6	white	white red		
	•	•		
USB	type C Hi-Speed USB 2.0 Device	service (FluxDiag/FluxDiagReader)		

¹ cable (by customer): e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm²

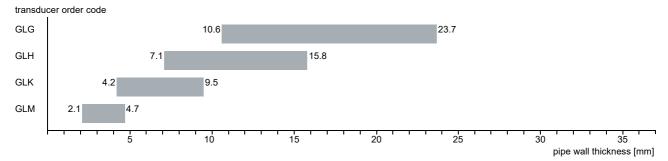
² The number, type and terminal assignment are customised.

Transducers

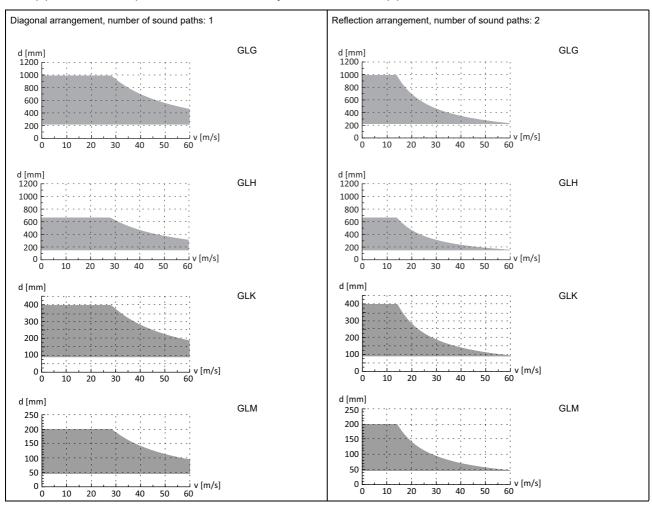
Transducer selection

Step 1

pipe wall thickness



Step 2 inner pipe diameter d dependent on the flow velocity v of the fluid in the pipe



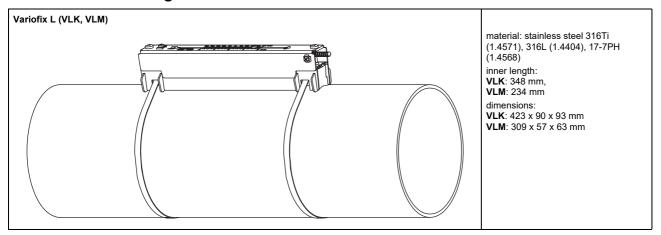
inner pipe diameter and max. flow velocity for a steam application

Lamb wave transducers (zone 1, steam measurement, T1)

order code		GLG-SA1*-**T1	GLH-SA1*-**T1	GLK-SA1*-**T1	GLM-SA1*-**T1
technical type		G(RT)G1S83	G(RT)H1S83	G(RT)K1S83	G(RT)M1S83
transducer frequency	MHz	` '	0.3	0.5	1
fluid pressure		see saturated ste	am pressure curve	;	1
inner pipe diameter	d		•		
min.	mm	225	150	90	45
max.	mm	1000	667	400	200
pipe wall thickness			1	1	1
min.	mm	10.6	7.1	4.2	2.1
max.	mm	23.7	15.8	9.5	4.7
material	<u> </u>	I	1	I.	1
housing		PPSU with stainle	ess steel cover 31	6Ti (1.4571)	
contact surface		PPSU			
degree of protection		IP66			
transducer cable					
type		1699			
length	m	5			4
dimensions					1
length I	mm	128.5			74
width b		51			32
height h		67.5			40.5
dimensional drawing					
weight (without cable)	kg	0.8			0.16
storing temperature	°C	-40+155			
operating temperature	°C	100155			
warm-up time	h	3			1
temperature		х			
compensation					
explosion protection	1				
ATEX/IECEx					
pipe surface temperature (Ex)	°C	-50+155			
marking		C € 0637 (II2G II2D II2D II2D II2D II2D II2D II2D	Gb .T160 °C Db		
certification		IBExU07ATEX11	68 X, IECEx IBE 0	8.0007X	
completely thermically	• •				

completely thermically insulated transducer installation necessary

Transducer mounting fixture

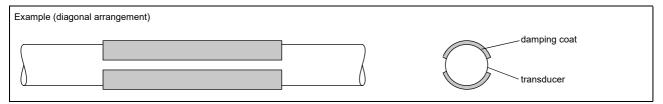


Coupling materials for transducers

type	ambient temperature
	°C
coupling foil type VT	-10+200

Damping coat

The damping coat will be used to reduce acoustic noise influences on the measurement.



Technical data

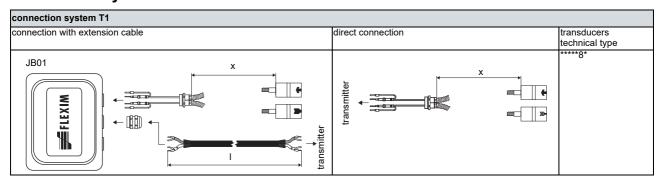
item number		992080-13
material		multipolymeric matrix/inorganic ceramic coating
packing drum	l	1
properties		heat-resistant, inert
fluid temperature when applying	°C	10200
drying time (example)		approx. 3 h at 20 °C approx. 15 min at 150 °C
temperature resistance in dry state	°C	max. 650
durability of the packing drum (unopened)		2 years

Observe installation instructions (TI_DampingCoat).

Dimensioning

transducer	number of p	number of packing drums				
frequency	outer pipe dia	outer pipe diameter				
	≤300	≤500	≤700			
	mm	mm				
G	2	3	4			
Н	2	2	3			
K	2	2	-			
M	2	-	-			

Connection systems



Cable

transducer cable					
type		1699			
weight	kg/ m	0.094			
ambient temperature	°C	-55+200			
cable jacket					
material		PTFE			
outer diameter	mm	2.9			
thickness	mm	0.3			
colour	ĺ	brown			
shield	ĺ	x			
material		stainless steel 316Ti			
		(1.4571)			
outer diameter	mm	8			

extension cable							
type		2615	5245				
weight	kg/ m	0.18	0.38				
ambient temperature	°C	-30+70	-30+70				
properties halogen-free		halogen-free	halogen-free				
		fire propagation test according to IEC 60332-1	fire propagation test according to IEC 60332-1				
		combustion test according to IEC 60754-2	combustion test according to IEC 60754-2				
cable jacket							
material		PUR	PUR				
outer diameter	mm	max. 12	max. 12				
thickness	mm	2	2				
colour		black	black				
shield		x	x				
sheath							
material		-	steel wire braid with copolymer sheath				
outer diameter	mm	-	max. 15.5				

Cable length

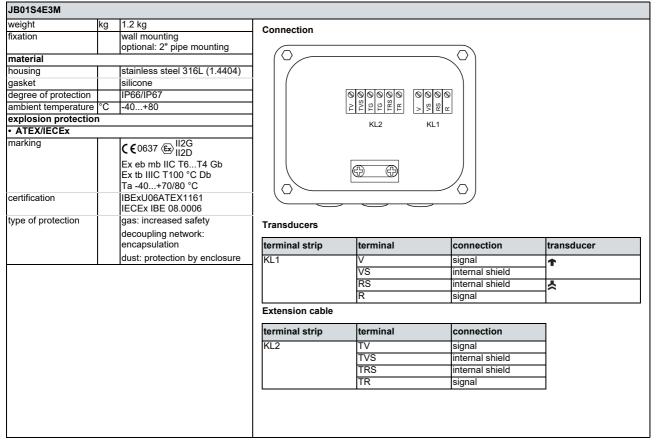
transducer frequency	G, H, K	G, H, K		М	
transducers technical type	х	I	Х	I	
*R***8*	5	≤ 300	4	≤ 300	
*T***8*	9	≤ 300	9	≤ 300	

x - transducer cable length

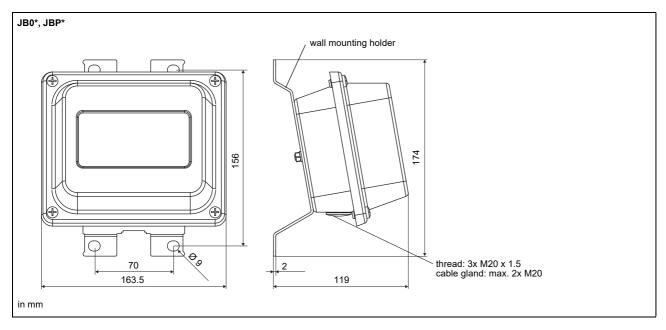
I - max. length of extension cable (depending on the application)

Junction box

Technical data



Dimensions

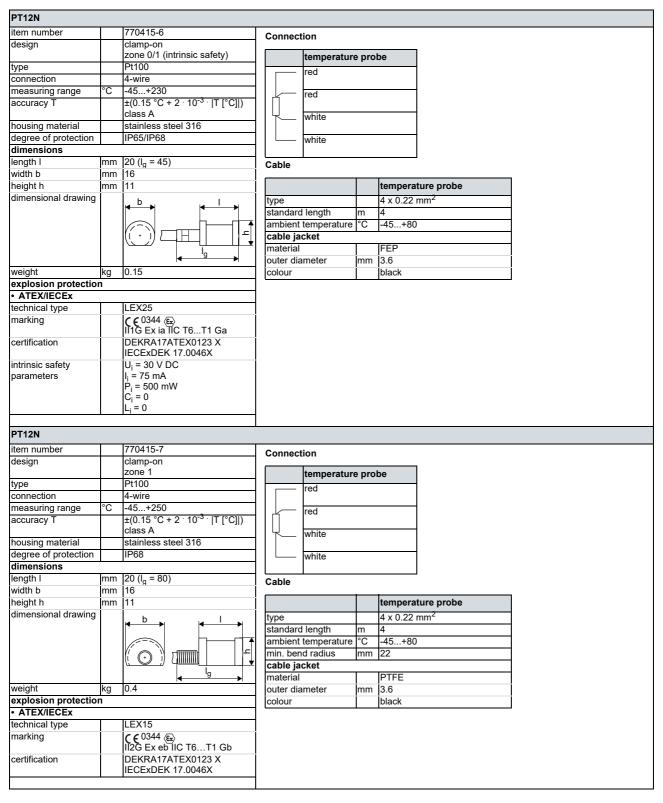


2" pipe mounting kit

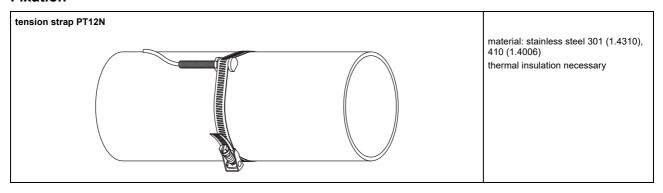


Clamp-on temperature probe (optional)

Technical data



Fixation





FLEXIM GmbH Boxberger Str. 4 12681 Berlin Germany Tel.: +49 (30) 93 66 76 60 Fax: +49 (30) 93 66 76 80

internet: www.flexim.com e-mail: info@flexim.com

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