

FLUXUS F608**-A2

Portable ultrasonic flow measurement of liquids in hazardous areas

Portable instrument for non-invasive, quick ultrasonic flow measurement with clamp-on technology for all types of piping

Features

- Precise bidirectional and highly dynamic flow measurement with the non-invasive clamp-on technology
- Automatic loading of calibration data and transducer detection for a fast and easy set-up (less than 5 min), providing precise and long-term stable results
- High precision at fast and slow flow rates, high temperature and zero point stability
- Portable, easy-to-use flow transmitter with 2 flow channels, multiple inputs/outputs, an integrated data logger with a serial interface
- · Water tight; resistant against oil, many liquids and dirt
- · Extremely resistant carbon fiber housing
- Robust, water-tight (IP67) transport case with comprehensive accessories
- Compact and very lightweight, allowing the measuring system to be easily carried as personal luggage, e.g. for offshore visits
- Covered by ATEX/IECEx zone 2 certification
- Li-lon battery provides up to 25 hours of measurement operation
- User-friendly design
- QuickFix for a simple and fast transmitter fixation, e.g. on pipes
- Transducers available for a wide range of inner pipe diameters and fluid temperatures
- Rugged transducers (ATEX/IECEx zone 1 and 2, resistant to rough environments, dust and humidity)
- HybridTrek automatically switches between transit time and NoiseTrek mode of measurement when high particulate flows are encountered
- Measurement is unaffected by fluid density, viscosity and solid content (max. 10 % of volume)

Applications

Designed for the following industries:

- Upstream (on- and offshore)
- Midstream and downstream (pipelines and refineries)
- Chemical industry
- Energy sector (e.g. HVAC, geothermal, power plants)



FLUXUS F608



Measurement with transducers mounted with the portable Variofix VP

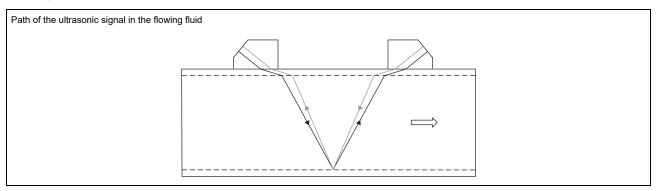


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Function

Measurement principle

The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.

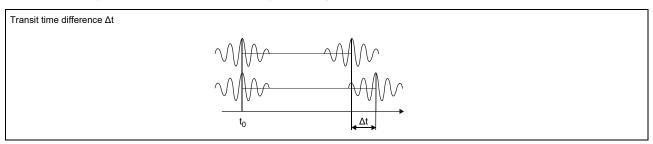


Transit time difference principle

As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference Δt is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



HybridTrek

If the gaseous or solid content in the fluid increases occasionally during measurement, a measurement with the transit time difference principle is no longer possible. NoiseTrek mode will then be selected by the flowmeter. This measurement method allows the flowmeter to achieve a stable measurement even with high gaseous or solid content.

The transmitter automatically toggles between the TransitTime and the NoiseTrek mode without having to change the measuring setup.

Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_{\gamma}}$$

where

V - volumetric flow rate

k_{Re} - fluid mechanic calibration factor

A - cross-sectional pipe area

ka - acoustic calibration factor

Δt - transit time difference

t_v - average of transit times in the fluid

Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

· reflection arrangement

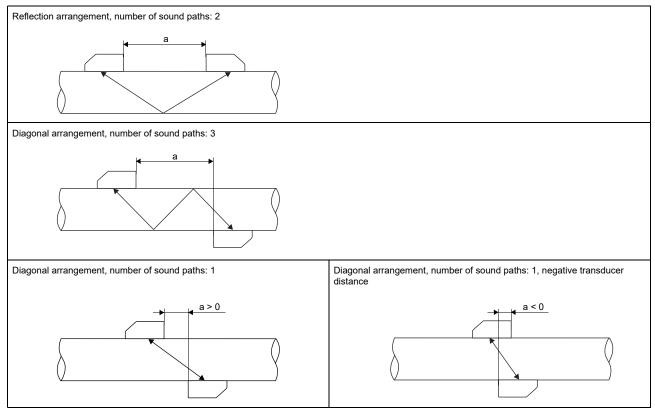
The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

· diagonal arrangement

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In case of high signal attenuation by the fluid or pipe, diagonal arrangement with 1 sound path is used.

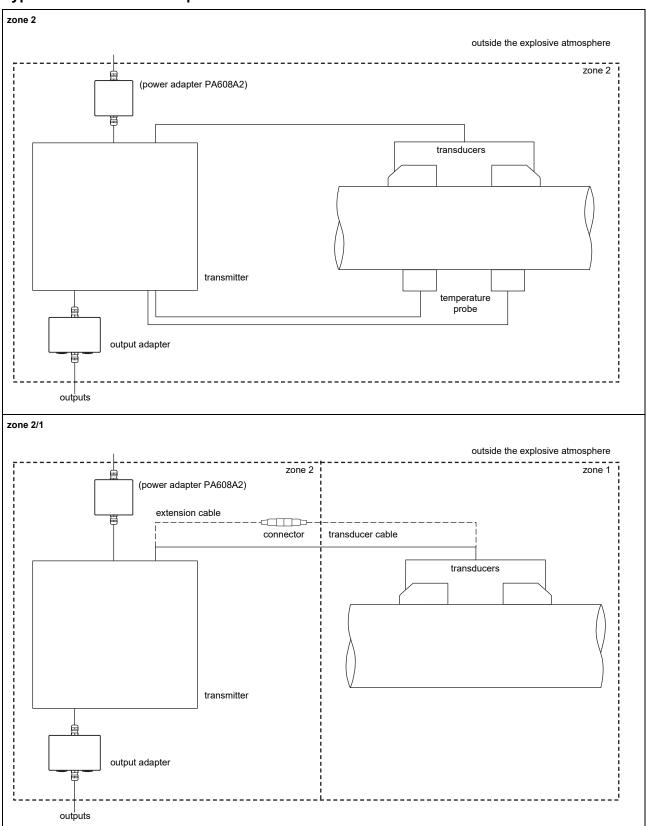
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.



a - transducer distance

Typical measurement setup



Transmitter

Technical data

		FLUXUS F608**-A2
		TOTAL STATE OF THE PARTY OF THE
design		portable, zone 2
measurement		
measurement		transit time difference correlation principle,
principle		automatic NoiseTrek selection for measurements with high gaseous or solid content
flow direction		bidirectional
flow velocity		0.0125 0.15 % MV ±0.005 m/s
repeatability fluid		
temperature		all acoustically conductive liquids with < 10 % gaseous or solid content in volume (transit time difference principle) corresponding to the recommendations in ANSI/ASME MFC-5.1-2011
compensation		corresponding to the recommendations in ANSI/ASINE MI C-3.1-2011
	taint	y (volumetric flow rate)
measurement		1±0.3 % MV ±0.005 m/s
uncertainty of the		
measuring system ¹		
measurement		±1 % MV ±0.005 m/s
uncertainty at the		
measuring point ² transmitter		
power supply		• 100230 V/5060 Hz (power supply unit, outside the explosive atmosphere)
power suppry		 10.515 V DC (socket at transmitter, with power adapter PA608A2 (optional) and power connection adapter PA608NN (optional)) integrated battery
integrated battery		Li-lon, 7.2 V/6.2 Ah, max. 47 Wh
operating time	h	> 14 (without outputs, inputs and backlight)
operating time		> 25 (1 measuring channel, ambient temperature > 10 °C, without outputs, inputs and backlight)
power consumption	W	2.5 (Threaduling channer, ambient temperature > 10 °C, without outputs, inputs and backlight) 6 (with outputs, inputs and backlight), charging: 18
number of measuring		2 2
channels		
damping	s	0100 (adjustable)
measuring cycle	Hz	1001000 (1 channel)
response time	s	1 (1 channel), option: 0.07
housing material		PA, TPS, PC, Polyester, stainless steel
degree of protection		IP65
		see dimensional drawing
weight	kg	2.2
fixation		QuickFix pipe mounting fixture
ambient temperature	°C	-10+60
display		2 x 16 characters, dot matrix, backlight
menu language		English, German, French, Dutch, Spanish
explosion protectionATEX/IECEx	1	
marking		without inputs (608-A):
manning		
		C € 0637
		Ex nA nC ic IIC (T6)T4 Gc
		Ex tb IIIC T100 °C Db
		T _a -10+(50)60 °C
		with inputs (608-B):
		C € 0637
		Ex nA nC ic [ic] IIC (T6)T4 Gc
		Ex th IIIC T100 °C Db T _a -10+(50)60 °C
certification	İ	IBEXU10ATEX1067, IECEx IBE 12.0006
intrinsic safety	İ	U _m = 16 V DC
parameters		intrinsically safe inputs: $U_o = 22 \text{ V}, I_o = 6 \text{ mA}, P_o = 33 \text{ mW}, C_o = 450 \text{ nF}, L_o = 10 \text{ mH}$ $C_i = 1.8 \text{ nF}, L_i = 10 \mu\text{H}$
measuring functions	<u> </u>	ο - 1.0 m , ω - 10 μm
physical quantities	, 	volumetric flow rate, mass flow rate, flow velocity, thermal energy rate (if temperature inputs are installed)
totaliser	-	volume, mass, optional: thermal energy
calculation functions	1	average, difference, sum
diagnostic functions	İ	sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times
1 with aperture calibra		

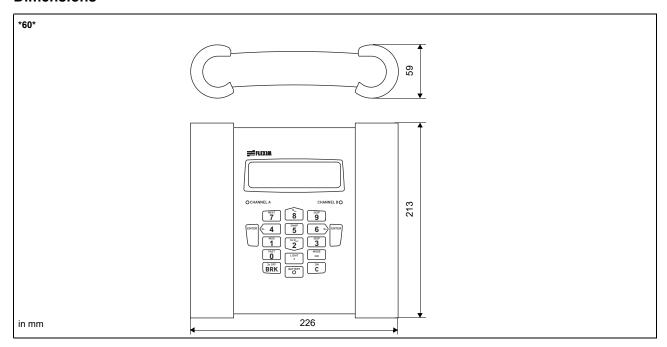
¹ with aperture calibration of the transducers

 $^{^{\}mbox{\scriptsize 2}}$ for transit time difference principle and reference conditions

		FLUXUS F608**-A2								
	communication interfaces									
service interfaces		• RS232								
		USB (with adapter)								
accessories										
data transmission kit										
 cable 		RS232								
 adapter 		RS232 - USB								
software		FluxDiagReader: reading of measured values and parameters, graphical representation								
		FluxDiag (optional): reading of measurement data, graphical representation, report generation								
adapter		output adapter (necessary, option)								
		 input adapter (if number of inputs > 2) 								
transport case	i	dimensions: 500 x 400 x 190 mm								
data logger										
loggable values		all physical quantities, totalised physical quantities and diagnostic values								
capacity	İ	> 100 000 measured values								
outputs										
		The outputs are galvanically isolated from the transmitter.								
number		analog outputs: max. 4								
		0, 2 or 4 active current outputs or passive current outputs or frequency outputs or								
		2 active current outputs and 2 passive current outputs or								
		2 active current outputs and 2 frequency outputs or								
		2 passive current outputs and 2 frequency outputs								
		binary outputs: max. 4								
current output	I A	0/4 00								
range	mA	0/420								
accuracy		0.1 % MV ±15 µA								
active output passive output		$R_{\text{ext}} < 200 \Omega$								
frequency output		$D_{\rm ext}$ – 49 V, depending on $N_{\rm ext}$ ($N_{\rm ext}$ < 200 Ω at 9 V)								
	kHz	0.5								
open collector	KI IZ	05 24 V/4 mA								
binary output		24 V/4 III/A								
optorelay		26 V/100 mA								
binary output as alarn										
functions		limit, change of flow direction or error								
binary output as pulse		•								
functions	i I	mainly for totalising								
	units	0.011000								
pulse width		11000								
inputs		1								
,		The inputs are galvanically isolated from the transmitter.								
number		max. 4								
temperature input	·									
		intrinsic safety								
type		Pt100/Pt1000								
connection		4-wire								
range		-150+560								
resolution		0.01								
accuracy	İ	±0.01 % MV ±0.03 K								
<u> </u>										

with aperture calibration of the transducers
 for transit time difference principle and reference conditions

Dimensions



Storage

do not store outdoors

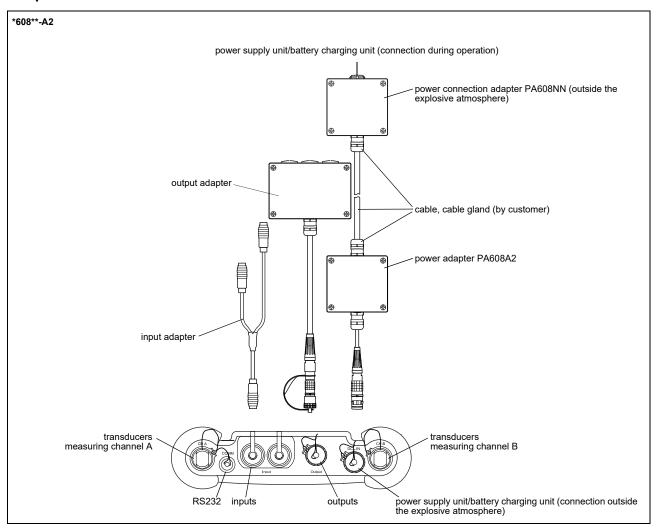
- store within the original package
- store in a dry and dust-free place
- protect against sunlight
- keep all openings closed
- storing temperature: -10...+60 °C

Standard scope of supply

	F608 Standard	F608 Energy	F608 Double Energy					
application	flow measurement of liquids							
	2 independent measuring channels							
	temperature-compensated calculation of mass flow rate							
		integrated thermal energy computer for	or monitoring of energy flows					
		simultaneous monitoring of flow and energy flow	simultaneous monitoring of 2 energy flows, e.g. heating systems, heat ex- changers					
outputs								
passive current output	2	2	2					
inputs			•					
temperature input	-	2	4					
accessories			•					
transport case	X	x	x					
power supply unit, mains cable	x	x	x					
battery	x	x	x					
power adapter PA608A2 ¹	-	-	-					
power connection adapter PA608NN ¹	-	-	-					
output adapter ¹	-	-	-					
input adapter	-	-	2					
QuickFix pipe mounting fixture for transmitter	х	х	х					
data transmission kit	x	x	x					
measuring tape	x	x	x					
operating instruction, safety instructions, Quick start guide	х	х	х					
connector board at the upper side of the transmitter	6 60	(\$ 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6 6	<u></u>					

¹ to be ordered separately, if required

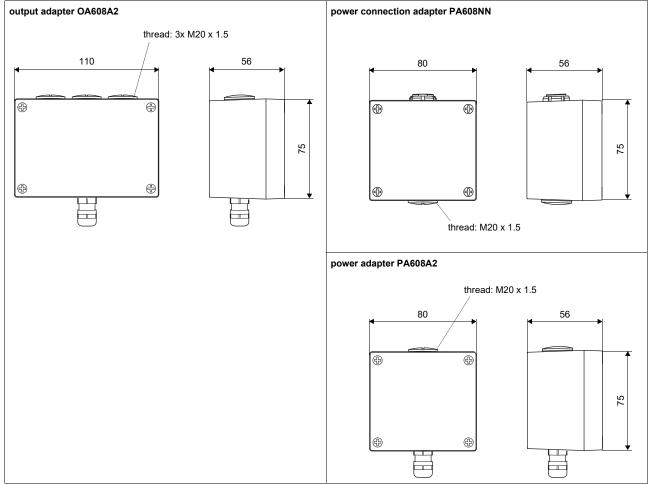
Adapters



Technical data

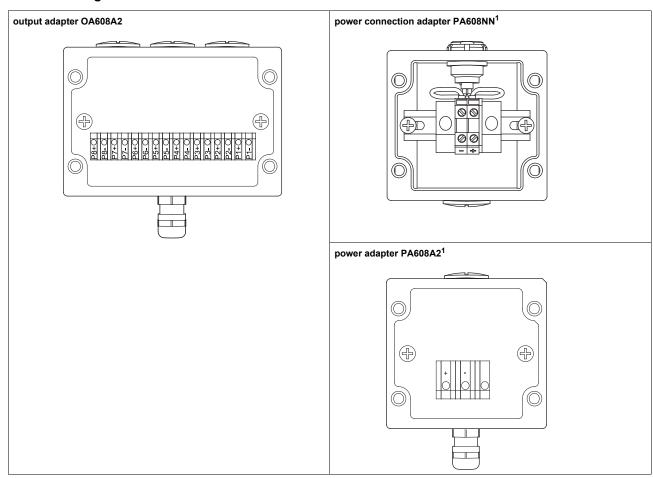
		output adapter	power adapter	power connection adapter
technical type		OA608A2	PA608A2	PA608NN
connection voltage			10.515 V DC	'
weight	kg	0.26	0.26	0.32
material		1	T.	-1
housing		polyester		polyester
gasket	ĺ	silicone		chloroprene
degree of protection		IP66		IP65
ambient temperatur	e	•		<u>.</u>
min.	°C	-20		-10
max.	°C	+90		+60
explosion protectio	n	•		
ATEX/UKCA				
marking		C€		-

Dimensions



in mm

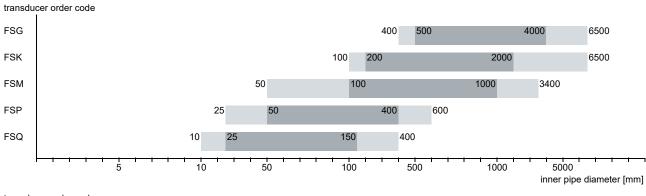
Terminal assignment

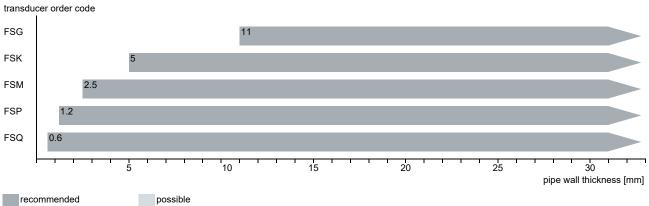


¹ cable PA608A2 - PA608NN (by customer): length: max. 30 m wire cross-section: 1.5...2.5 mm²

Transducers

Transducer selection





Transducer order code

1, 2	3	4		57		8, 9	10, 11	1214	no. of character
o transducer	transducer frequency		ambient temperature	explosion protection	-	certification	connection system	cable length	description
FS									set of ultrasonic flow transducers for measurement of liquids, shear wave
	G								0.2 MHz
	K								0.5 MHz
	M								1 MHz
	Р								2 MHz
	Q								4 MHz
	•	N	I						normal temperature range
		E							extended temperature range
		<u> </u>		A2N					ATEX zone 2/IECEx zone 2
				A1N					ATEX zone 1/IECEx zone 1
						**			
							NL		with LEMO connector
								***	in m (connector outside of ATEX zone 1/IECEx zone 1)

Technical data

Shear wave transducers (zone 2, NL)

order code		FSG-N*2*-**NL	FSK-N*2*-**NL	FSM-N*2*-**NL	FSP-N*2*-**NL	FSQ-N*2*-**NL			
technical type		C(DL)G1NH1	C(DL)K1NH1	C(DL)M2NH1	C(DL)P2NH1	C(DL)Q2NH1			
transducer frequency	MHz	0.2	0.5	1	2	4			
inner pipe diameter d									
min. extended	mm	400	100	50	25	10			
min. recommended	mm	500	200	100	50	25			
max. recommended	mm	4000	2000	1000	400	150			
max. extended	mm	6500	6500	3400	600	400			
pipe wall thickness					•				
min.	mm	11	5	2.5	1.2	0.6			
material					•				
housing		PEEK with stainle	ss steel cover and	transducer shoe	304 (1.4301)				
contact surface		PEEK							
degree of protection		IP66		IP66/IP67					
transducer cable									
type		1699							
length	m	5		4		3			
dimensions						•			
length I	mm	136.5		84		70			
width b	mm	59		40		30			
height h	mm	90.5		59	47.5				
weight (without cable)	kg	1.674		0.504	0.251				
pipe surface temperature	°C	-40+130		ı		ı			
ambient temperature	°C	-40+130							
temperature compensation		х							
explosion protection	1								
ATEX/IECEx									
order code		FSG-NA2*-**NL	FSK-NA2*-**NL	FSM-NA2*-**NL	FSP-NA2*-**NL	FSQ-NA2*-**NL			
pipe surface temperature (Ex)		gas: -55+190 dust: -55+180							
marking		C € 0637 ⟨ Il3G Il2D Ex nA IIC T6T3	Gc						
		Ex tb IIIC T80 °C.	T185 °C Db						
certification		IBExU10ATEX110	63 X, IECEx IBE 1	12.0005X					

Shear wave transducers (zone 2, NL, extended temperature range)

order code		FSM-E*2*-**NL	FSP-E*2*-**NL	FSQ-E*2*-**NL		
technical type		C(DL)M2EH5	C(DL)P2EH5	C(DL)Q2EH5		
transducer frequency	MHz		2	4		
inner pipe diameter				1		
min. extended	mm	50	25	10		
min. recommended	mm	100	50	25		
max. recommended	mm	1000	400	150		
max. extended	mm	3400	600	400		
pipe wall thickness				1.00		
min.	mm	2.5	1.2	0.6		
material		_				
housing		PI with stainless s (1.4301)	teel cover and trai	nsducer shoe 304		
contact surface		PI				
degree of protection		IP66/IP67				
transducer cable	1					
type		6111				
length	m	4		l3		
dimensions		-		1*		
length I	mm	84		170		
width b	mm	40		30		
height h	mm	59		47.5		
dimensional drawing				1		
weight (without cable)	kg	0.505		0.252		
pipe surface temperature	°C	-30+200				
ambient temperature	°C	-30+200				
temperature compensation		х				
explosion protection	n					
ATEX/IECEx						
order code			FSP-EA2*-**NL	FSQ-EA2*-**NL		
pipe surface temperature (Ex)	°C	gas: -45+235 dust: -45+225				
marking		C € 0637 II3G				
		Ex nA IIC T6T2 Ex tb IIIA T80 °C				
certification		IBExU10ATEX116	33 X, IECEx IBE 1	2.0005X		
<u> </u>						

Shear wave transducers (zone 1, NL)

order code		FSG-N*1*-**NL	FSK-N*1*-**NL	FSM-N*1*-**NL	FSP-N*1*-**NL	FSQ-N*1*-**NL		
technical type		C(DL)G1NW1	C(DL)K1NW1	C(DL)M2NW1	C(DL)P2NW1	C(DL)Q2NW1		
transducer frequency	MHz		0.5	1	2	4		
inner pipe diameter		0.2	10.0	ı.	<u></u>	1.		
min, extended		400	100	50	25	10		
min. recommended	mm	500	200	100	50	25		
max. recommended	mm	4000	2000	1000	400	150		
max. extended		6500	6500	3400	600	400		
pipe wall thickness		0000	10000	0.00	1000	1.00		
min.	mm	11	5	2.5	1.2	0.6		
material		1	1	1	1	1		
housing		PEEK with stainle	ss steel cover an	d transducer shoe	304 (1.4301)			
contact surface		PEEK						
degree of protection		IP66		IP66/IP67				
transducer cable				1				
type		1699						
length	m	5		4		3		
dimensions		<u> </u>		L		I.		
length I	mm	136.5		84		70		
width b	mm	59		40		30		
height h	mm	90.5		59	47.5			
dimensional drawing		-						
			<u></u>					
			*					
weight (without cable)	kg	1.674		0.504	0.251			
pipe surface temperature	°C	-40+130						
ambient temperature	°C	-40+130						
temperature compensation		х						
explosion protection	1	L						
ATEX/IECEx								
order code		FSG-NA1*-**NL	FSK-NA1*-**NL	FSM-NA1*-**NL	FSP-NA1*-**NL	FSQ-NA1*-**NL		
pipe surface	°C	-55+180						
temperature (Ex)								
marking		C € 0637						
		Ex q IIC T6T3 C Ex tb IIIC T80 °C.						
certification		IBExU07ATEX11	68 X, IECEx IBE (08.0007X				

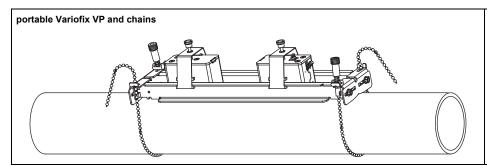
Shear wave transducers (zone 1, NL, extended temperature range)

order code		FSM-E*1*-**NL	FSP-E*1*-**NL	FSQ-E*1*-**NL		
technical type		C(DL)M2EW5	C(DL)P2EW5	C(DL)Q2EW5		
transducer frequency	MHz	1	2	4		
inner pipe diameter		I	l	I.		
min. extended		50	25	10		
min. recommended	mm	100	50	25		
max. recommended	mm	1000	400	150		
max. extended	mm	3400	600	400		
pipe wall thickness						
min.	mm	2.5	1.2	0.6		
material		I.				
housing		PI with stainless s (1.4301)	teel cover and trar	nsducer shoe 304		
contact surface		PI				
degree of protection		IP66/IP67				
transducer cable		L				
type		6111				
length	m	4		3		
dimensions		I.		Į.		
length I	mm	84		70		
width b	mm	40		30		
height h	mm	59		47.5		
dimensional drawing						
weight (without cable)	kg	0.505		0.252		
pipe surface temperature	°C	-30+200				
ambient temperature	°C	-30+200				
temperature compensation		х				
explosion protection	า	•				
ATEX/IECEx						
order code		FSM-EA1*-**NL	FSP-EA1*-**NL	FSQ-EA1*-**NL		
pipe surface temperature (Ex)	°C	-45+225				
marking		C € 0637				
certification		IBEXU07ATEX116	68 X, IECEx IBE 0	8.0007X		

Transducer mounting fixture

Order code

1, 2	3		4	5	6	710	no. of character
Lransducer mounting fixture	transducer	-	measurement arrangement	size	fixation	outer pipe diameter	description
VP							portable Variofix
	Α						all transducers
			D				reflection arrangement or diagonal arrangement
			R				reflection arrangement
				M			medium
					С		chains
					N		without fixation
						0550	10550 mm



material: stainless steel 304 (1.4301), 301 (1.4310), 303 (1.4305) dimensions: 414 x 94 x 76 mm chain length: 2 m

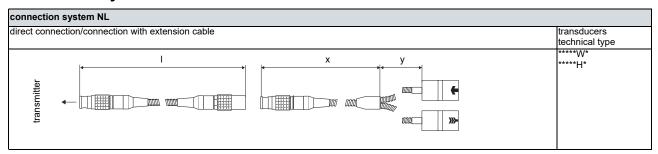
Coupling materials for transducers

normal temperature ran (4th character of transd		extended temperature range (4th character of transducer order code = E)			
< 100 °C	< 170 °C	< 150 °C	< 200 °C		
coupling compound type N			coupling compound type E or H		

Technical data

type	ambient temperature
	°C
coupling compound type N	-30+130
coupling compound type E	-30+200
coupling compound type H	-30+250

Connection systems



Cable

transducer cable								
type		1699	6111					
weight	kg/ m	0.094	0.092					
ambient temperature	°C	-55+200	-100+225					
cable jacket								
material		PTFE	PFA					
outer diameter	mm	2.9	2.7					
thickness	mm	0.3	0.5					
colour	ĺ	brown	white					
shield	ĺ	x	x					
sheath								
material		stainless steel 304 (1.4301)	stainless steel 304 (1.4301)					
outer diameter	mm	8	8					

extension cable						
type		1750				
standard length	m	5 10				
weight	kg/ m	0.12				
ambient temperature	°C	< 80				
cable jacket						
material		PE				
outer diameter	mm	6				
thickness	mm	0.5				
colour	ĺ	black				
shield	ĺ	x				
sheath						
material		stainless steel 304 (1.4301)				
outer diameter	mm	9				

Cable length

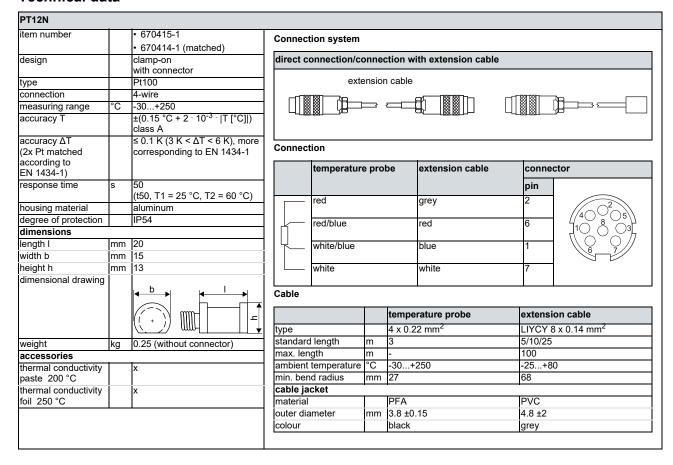
transducer frequency connection system		F, G, H, K	:, G, H, K		M, P			Q			S		
transducers technical type		Х	У	I	х	У	I	х	у	I	Х	у	I
*(DR)***W* *(DR)***H*	m	2	3	≤ 10	2	2	≤ 10	2	1	≤ 10	-	-	-
*(LT)***W* *(LT)***H*	m	2	7	≤ 10	7	2	≤ 10	8	1	≤ 10	-	-	-

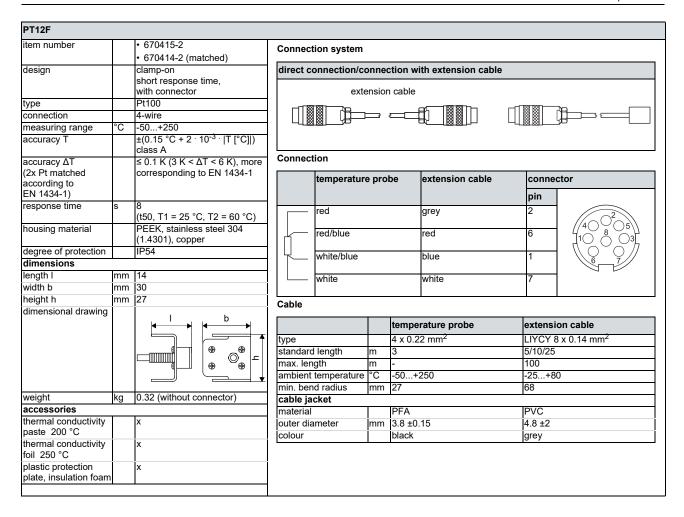
x, y - transducer cable length

I - max. length of extension cable

Clamp-on temperature probe (optional)

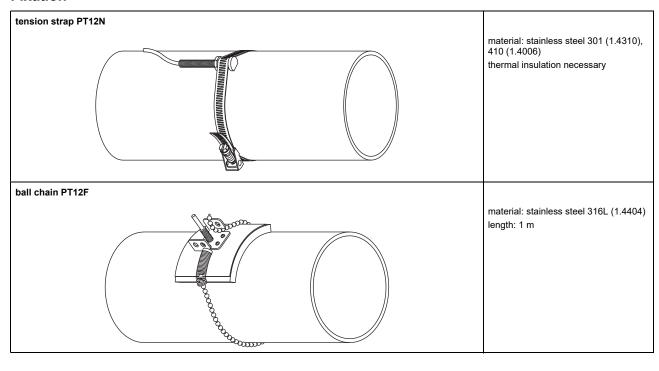
Technical data





Fixation

22



Wall thickness measurement (optional)

The pipe wall thickness is an important pipe parameter which has to be determined exactly for a good measurement. However, the pipe wall thickness often is unknown.

The wall thickness probe can be connected to the transmitter instead of the flow transducers and the wall thickness measurement mode is activated automatically.

Acoustic coupling compound is applied to the wall thickness probe which then is placed firmly on the pipe. The wall thickness is displayed and can be stored directly in the transmitter.

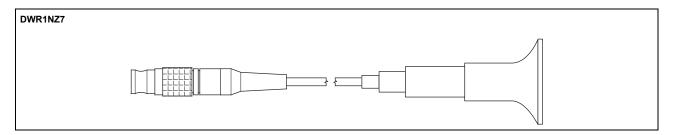
Technical data

		DWR1NZ7
item number		600522-0
measuring range ¹	mm	1250
resolution	mm	0.01
accuracy		1 % ±0.1 mm
fluid temperature	°C	-20+200, short-time peak max. 500
explosion protection		-
cable		
type		2616
length	m	1.5

The measuring range depends on the attenuation of the ultrasonic signal in the pipe. For strongly attenuating plastics (e.g. PFA, PTFE, PP) the measuring range is smaller.

Cable

		2616		
ambient temperature	°C	<200		
cable jacket				
material		FEP		
outer diameter	mm	5.1		
colour	ĺ	black		
shield	ĺ	x		





FLEXIM GmbH Boxberger Str. 4 12681 Berlin Germany Tel.: +49 (30) 93 66 76 60 Fax: +49 (30) 93 66 76 80

internet: www.flexim.com e-mail: info@flexim.com

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