As a worldwide pioneer in the non-intrusive clamp-on ultrasonic flow measurement of liquids, gases and steam, FLEXIM has been leading the way for more than 30 years. In addition to non-intrusive flow measurement, FLEXIM specializes in innovative online process analysis using ultrasonic technology and refractometry.

The FLEXIM Commitment to Customer Service

FLEXIM considers itself not only a manufacturer of measuring instruments, but also a provider of technical and consultant services including on-site measurements, laboratory analysis, project handling, training, commissioning and instrument rentals. The company’s focus and dedication is directed towards providing the highest quality equipment with the best support and service possible. Our aim is to set standards in all that we do.

Technical Data

FLUXUS® F/G831 Clamp-on ultrasonic measuring system for hazardous environments

Measurement principle Transit time

Measurement functions

Physical quantities
Volumetric flow rate, mass flow rate, flow velocity

Totalizers
Volume, mass

Diagnostic functions
Sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitude and transit times

Flow ranges
Velocity in ft/s

F831 (liquids)
0.03 ... 82

G831 (gases)
0.03 ... 115

Measurement uncertainty
Volumetric flow rate (measurement)

F831 (liquids)
± 1 % of reading ± 0.02 ft/s

G831 (gases)
± 1.2 % of reading ± 0.02 ft/s

Repeatability
0.15 % of reading ± 0.02 ft/s

Transmitter
Number of measuring channels 1/2

Explosion protection
Aluminum housing: FM Class I/Div. 1, FM Class III/Div. 2, ATEX/IECEx Zone 1

Power supply
100 ... 230 V AC / 50 ... 60 Hz

20 ... 32 V DC

Outputs
4 ... 20 mA passive [Ex ia] or active/passive

4 ... 20 mA HART passive [Ex ia] or active/passive

Pulse/frequency/binary, [Ex ia] available

Inputs
Pt100/Pt1000, [Ex ia] available

Digital communication
Modbus RTU, HART, Profinbus PA, Foundation Fieldbus

Transducers
Explosion protection
FM Class I/Div. 1, FM Class III/Div. 2, ATEX/IECEx Zone 1

Temperature range (pipe wall)
-40 °F ... +464 °F / WI: -328 °F ... +1166 °F

For more detailed information please download the Technical Specifications here: www.flexim.com.

FLUXUS® F/G831

Non-intrusive Ultrasonic Flow Meter for Gases and Liquids

For Operation in Hazardous Environments

FLEXIM AMERICAS Corporation Headquarter
250-V Executive Drive Edgewood, NY 11717 Phone: (631) 492-2300

FLEXIM has offices located throughout North America.

Please have a look for your local representative at:

www.flexim.com or call us at: 1-888-852-PIPE

Chemical Industry

Petrochemical Industry

Oil and Gas – Exploration and Production

Midstream – Storage and Distribution

Downstream – Refinery

FLEXIM Sets Standards when measuring matters
FLUXUS® F/G831 – Specifically Designed for Process Control Applications in Hazardous Areas

Oil and gas production and chemical processes from the oil field to the refinery and chemical plants require reliable and accurate flow measurement instrumentation to ensure all flows regardless of the fluid composition and abrasiveness are accounted for every step of the way, to improve field management operations and increase efficiencies.

The new FLUXUS® F/G831 checks all the boxes. The combination of rugged and robust area FM Class I/Div. 1/Div. 2 rated design, 1 or 2 measurement channels for liquids and gases, a fast processor, advanced meter diagnostic capabilities and process inputs ensures optimal performance and durability under the harshest environments where additional safety is needed.

The addition of process inputs for pressure and temperature at the meter location means the FLUXUS® F/G831 flow meters can now provide standard volume flow and mass flow during standard operating conditions.

FLEXIM Offers the Superior Alternative:

- **Unrivaled Performance** – FLEXIM’s ultrasonic flow meters offer exceptional reliability and accuracy at high and low flows due to their matched, calibrated and temperature compensated transducers, advanced signal processing capabilities and diagnostics.

- **Standard Volumetric Flow and Mass Compensation** – Process inputs for pressure and temperature.

- **Operational Safety** – The FM Class I/Div. 1/Div. 2 rated measurement system cannot cause potential pipe leaks, be prone to clogging or any other related issues that can hinder process integrity.

- **Flexible Technology** – Suited for multiple applications (liquids and gases) in a wide range of pipe sizes.

- **Economical Solution** – An externally mounted system means no need for process interruptions or additional engineering costs.

- **Maintenance Free** – No contact with flowing media results in a completely maintenance free and durable metering solution capable of withstanding the harshest environments.

Safe, Reliable, Versatile

With its explosion proof housing, temperature or 4-20 mA inputs and stainless steel (SS316) corrosion resistant transducers, the FLUXUS® F/G831 series is perfectly suited for every demanding industrial application in and out of the oil field and the chemical industry.

The connection and electronic compartments of the FLUXUS® F/G831 series are hermetically sealed, so that the measurement system provides maximum operational reliability and safety, being FM Class I/Div. 1/Div. 2 rated.

Not only is the FLUXUS® F/G831 versatile, safe and reliable, it is precise. With faster processing capabilities, the meter offers significantly improved accuracy and response time between measurement channels which results in better representation of flow profile and high accuracy. In addition, as with all other FLUXUS® meters, the FLUXUS® F/G831 comes with carefully matched and temperature compensated transducers (fully ANSI/ASME MFC 5M compliant) providing unmatched zero-point stability and precise bi-directional flow measurement over a wide range of conditions – extremely low to high flows.

### Advantages

- FM Class I/Div. 1/Div. 2 area rated
- Single & dual channel options available
- Powerful processor – Synchronized Channel Averaging
- Temperature and 4-20 mA process inputs
- Temperature compensated transducers
- Wide turndown ratio – independent of pipe size, material, operating pressure, fluid and temperature
- High tolerance to entrained solids and gases
- Free of wear, tear and abrasion
- Not prone to clogging or corrosion – No pressure loss or source of potential leaks and fugitive emissions

### Chemical Industry

- Hazardous organic and inorganic fluids
- Acids and caustics
- Process gases
- Polymerization processes
- Infrastructural processes

### Hydrocarbon Product Handling

- Pipeline integrity monitoring
- Allocation terminals
- LNG terminals
- Underground gas storage
- Gas distribution and compressor stations

### Crude Oil Refining and Gas Processing

- Distillation columns
- Cracker and coker units
- Gas processing

### Oil & Gas Exploration

- Gas injection, gas lift & water injection
- Scrubbers and reboilers
- Produced water management
- Chemical injection
More than 30 Years of Experience in Clamp-on Ultrasonic Metering

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Technical Data

FLUXUS® F/G831 Clamp-on ultrasonic measuring system for hazardous environments

**Measurement principle**
- Transit time

**Measurement functions**
- Volumetric flow rate, mass flow rate, flow velocity
- Volume, mass
- Sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitude and transit times

**Flow ranges**
- Velocity in ft/s
  - F831 (liquids) 0.03 ... 82
  - G831 (gases) 0.03 ... 115

**Measurement uncertainty**
- Volumetric flow rate (measurement)
  - ± 1 % of reading ± 0.02 ft/s
  - ± 1 ... 2 % of reading ± 0.02 ft/s
  - ± 0.15 % of reading ± 0.02 ft/s

**Transmitter**
- Number of measuring channels: 1/2
- Explosion protection: Aluminum housing: FM Class 1Div. 1; FM Class 1Div. 2, ATEX/IECEx Zone 1
  - 100 ... 230 V AC / 50 ... 60 Hz
  - 20 ... 32 V DC
- Outputs: 4 ... 20 mA passive [Ex ia] or active/passive
- 4 ... 20 mA HART passive [Ex ia] or active/passive
- 4 ... 20 mA active [Ex ia] or active/passive
- Digital communication: Modbus RTU, HART, Profinet PA, Foundation Fieldbus

**Transducers**
- Explosion protection: FM Class 1Div. 1, FM Class 1Div. 2, ATEX/IECEx Zone 1
  - -60 °F ... +644 °F / -52 ... +1166 °F

For more detailed information please download the Technical Specifications here: www.flexim.com.

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