



The World's Only Clamp-On Steam Meter

FLUXUS® ST

Non-Invasive – High Turndown – Accurate

Process Control

Energy Balancing

Consumption Metering

FLEXIM Sets Standards
when measuring matters



FLUXUS® ST

The smart solution for steam measurement

Innovation on demand

Because of its obvious advantages, clamp-on ultrasonic measurement has become a standard technology in all branches of industry and innumerable applications, be it for the flow measurement of liquids or gases. No wonder that many customers asked: „What about steam?“ However, gaseous water seemed to remain the ultimate challenge. Up until now.

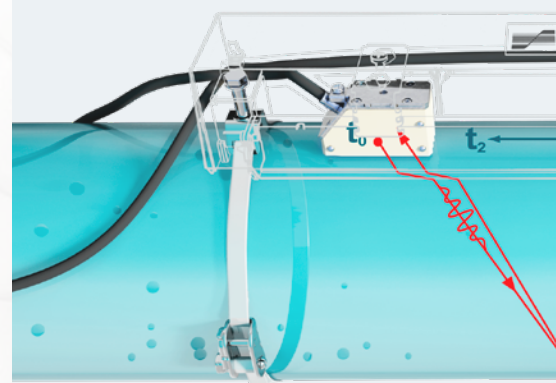
With FLUXUS® ST, clamp-on steam measurement is now available for the very first time – as FLEXIM continues to push the boundaries and to set the standards.

Non-invasive and efficient

FLUXUS® ST measures steam flow non-invasively from the outside of the pipe. Non-invasive steam flow measurement means measuring without any interruption of operation and supply. Since clamp-on ultrasonic transducers are simply mounted on the outside of the pipe, it requires just minimal installation effort and no opening of the pipeline.

The acoustic measuring method proves to be impressive with its exceptionally high measuring dynamics, is highly sensitive even at very low flow velocities and functions independently of the flow direction. Due to this large flow range (flow velocities from 0.03 ft/s up to 196 ft/s), there is no need to reduce pipe diameter to fit an inline meter's requirement of minimum flow velocity. Moreover, the non-invasive measurement does not cause any pressure loss. The transducer mountings can be completely insulated to reduce any heat loss to the environment.

With FLEXIM's FLUXUS® ST, for the first time ever, it is possible to capture all steam usage from very low to very high flow rates with one meter size.

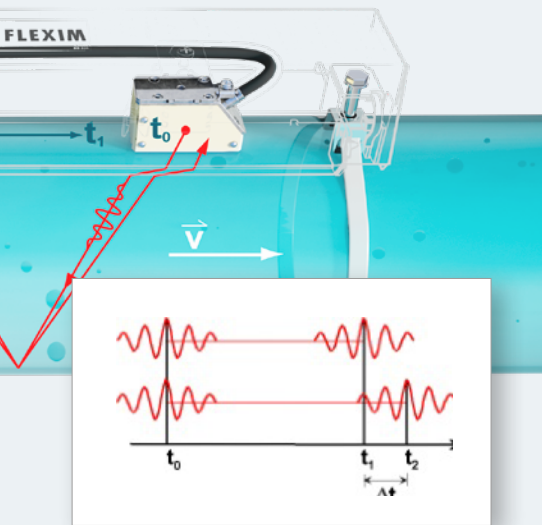


Ultrasonic Transit-Time Principle

Two ultrasonic transducers are mounted with a defined distance onto the pipe. By sending sound signals alternating with and against the flow, a transit time difference can be measured. This corresponds to the flow velocity.



The FLUXUS® ST series is available for fixed installation and for portable use.



Completely maintenance-free

Non-invasive steam flow measurement also means measuring without direct contact with the medium flowing in the pipe. FLUXUS® ST has no moving parts. Its ultrasonic transducers are fixed to the pipe with broad stainless steel straps and secured in robust stainless steel housings. They are connected to the pipe with permanent coupling pads, instead of coupling gel that can deteriorate or be washed away. Therefore, FLUXUS® ST is not subjected to wear and tear and does not require any maintenance.

Fixed and flexible

FLUXUS® ST measures volume and mass flow of saturated and superheated steam at temperatures up to 365 °F. The clamp-on ultrasound system is available as both a stationary and a portable meter:

FLUXUS® G722 ST-LT is the stationary flow meter for steam and offers a variety of digital communication interfaces such as Profibus, Modbus RTU, TCP and others.

With the new portable FLUXUS® G601 ST, FLEXIM offers a veritable multi-tool for maintenance and energy managers: in addition to steam, the measuring system can also measure liquids, gases, compressed air and heat.

For use in hazardous areas, the FLUXUS® G722 ST-LT is available as FM Class I Div. 2 certified transmitter. The FLUXUS® G831 ST-LT is a dedicated steam meter for ATEX / IECEx Zone 1.



FLEXIM

More than 30 years of experience in
non-invasive ultrasonic flow measurement



FLUXUS® G722 ST-LT
FLUXUS® G722 ST-LT Stainless Steel



FLUXUS® G601 ST



FLUXUS® G831 ST-LT

Technical Specifications

FLUXUS® ST	Portable or stationary clamp-on ultrasonic steam flow measurement system
Media	Dry saturated and overheated steam
Measurement quantities	Volume flow, mass flow, flow velocity
Temperature	max. 365 °F non-Ex max. 329 °F FM Class I Div. 2
Pressure	min. 44 psi abs
Pipe sizes	0.9 – 39.4 inch *
Flow velocities	0.03 ft/s to 196 ft/s **
Measurement uncertainty (Volumetric flow rate)	±1 ... 3% of reading ±0,02 ft/s, depending on application
Calibration	In-house calibration traceable to NIST Standards
Hazardous area protection	FLUXUS® G722 ST-LT: FM Class I Div.2 FLUXUS® G831 ST-LT: ATEX, IECEx Zone 1

* Please have your specific application tested for feasibility.
This is especially recommended for pipe diameters smaller 3.9 inch.

** depending on transducer frequency and pipe diameter, see technical specification for details

For more detailed Information please download the Technical Specifications here: www.flexim.com.

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