

Process analysis and flow measurement with ultrasound

Non-invasive clamp-on ultrasonic measuring system for continuous monitoring of concentration, density or other process-relevant fluid properties

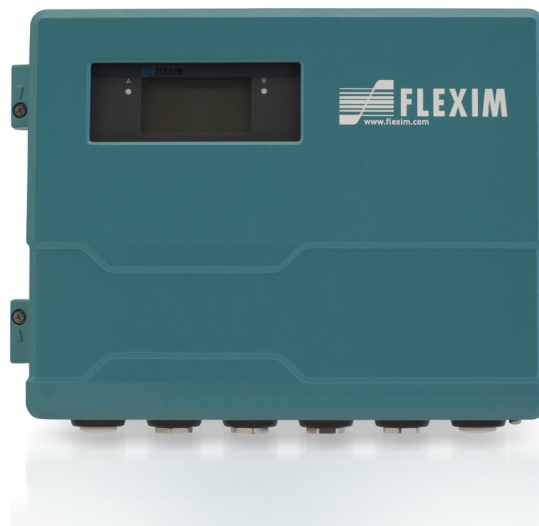
Features

- Time measurement for the accurate and repeatable determination of concentration, density and density-related physical quantities
- Reliable, maintenance-free and repeatable drift-free measurement
- High measurement accuracy even at very low as well as very high flow rates and independent of the flow direction (bidirectional)
- Installation and start-up do not require any pipe work nor any process interruptions
- Non-invasive: no fluid contact, no need of special materials, ideal for aggressive, toxic or abrasive fluids
- Bidirectional communication and support of common bus technologies (Profibus PA, Foundation Fieldbus, HART, Modbus, BACnet, M-Bus)
- Advanced self-diagnosis and possibilities for event-based triggering of data recording for the supervision and control of critical processes
- Transmitter and transducers for use in hazardous areas are available
- Transmitter and transducers are separately calibrated (traceable to national standards)
- Transducers available for a wide range of inner pipe diameters and fluid temperatures

Applications

For a wide range of fluids, e.g. H_2SO_4 , HF, HCl, HNO_3 , sugar solution (Brix), brine in:

- Chemical industry
- Petrochemical industry
- Oil and gas industry
- Pharmaceutical industry
- Semiconductor industry
- Mechanical and electrical industries
- Food industry



PIOX S721**-.****A



PIOX S721**-.****S



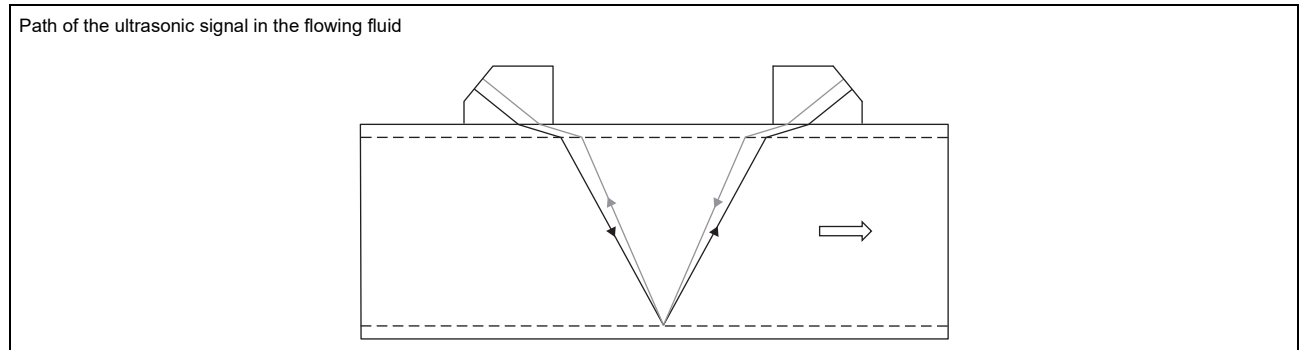
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Function	3
Measurement principle	3
Calculation of mass flow rate	5
Number of sound paths	5
Transmitter	6
Technical data	6
Dimensions	9
2" pipe mounting kit	10
Terminal assignment	11
Transducers	12
Transducer selection	12
Technical data	13
Transducer mounting fixture	19
Coupling materials for transducers	21
Connection systems	22
Junction box	24
Technical data	24
Dimensions	25
2" pipe mounting kit	25
Clamp-on temperature probe (optional)	26
Technical data	26
Fixation	27
Junction box	27

Function

Measurement principle

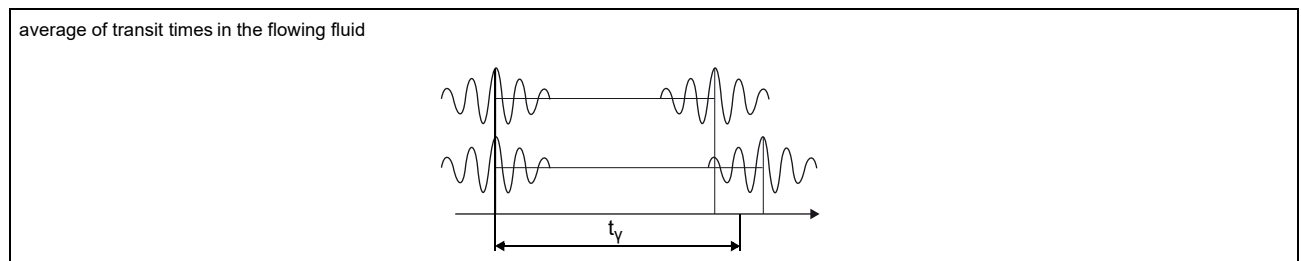
The transducers are mounted on the pipe which is completely filled with the fluid. The ultrasonic signals are emitted alternately by a transducer and received by the other. The physical quantities are determined from the transit times of the ultrasonic signals.



The transmitter determines physical quantities for analysis by using the transit time measurement and physical quantities for flow by means of the transit time difference principle.

Transit time measurement

All physical quantities for analysis are determined from the sound speed. The sound speed is calculated from the average of both ultrasonic signals in the fluid. By using the average, the sound speed is independent of the flow velocity of the fluid.



Calculation of sound speed

The sound speed is the quotient of the path of the ultrasonic signal in the fluid and transit time. The transit time is calculated as average of the transit times of both transducer signals in the fluid, corrected by the transit time in the transducer and in the pipe wall.

$$c_y = \frac{l_y}{t_y}$$

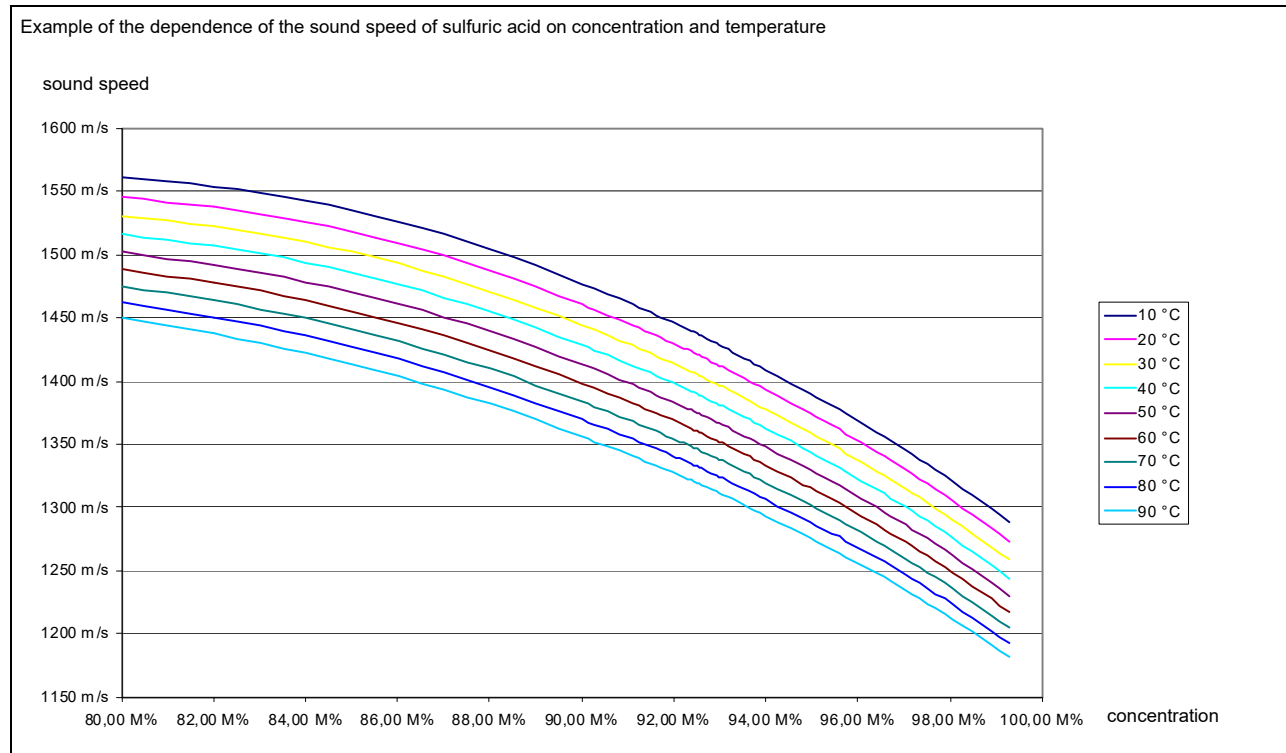
$$t_y = \frac{t_1 + t_2}{2}$$

where

- c_y - sound speed in the fluid
- l_y - sound path in the fluid
- t_y - average of transit times in the fluid
- t_1, t_2 - transit time in the fluid

A field calibration is recommended to reduce the influence of the pipe parameters on the accuracy of the measurement.

Further physical quantities, e.g. concentration, density, degree of conversion, can be calculated in dependence on the measured sound speed and fluid temperature in the transmitter. This requires a set of characteristic curves where physical quantity, sound speed and fluid temperature are correlated. The characteristic curves can be prepared by FLEXIM if required.

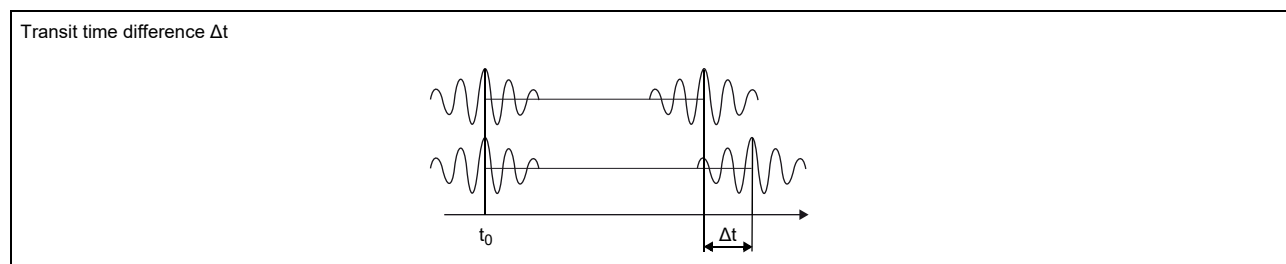


Transit time difference principle

As the fluid where the ultrasound propagates is flowing, the transit time of the ultrasonic signal in flow direction is shorter than the one against the flow direction.

The transit time difference Δt is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

The integrated microprocessors control the entire measuring cycle. The received ultrasonic signals are checked for measurement usability and evaluated for their reliability. Noise signals are eliminated.



Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \frac{\Delta t}{2 \cdot t_y}$$

where

- \dot{V} - volumetric flow rate
- k_{Re} - fluid mechanics calibration factor
- A - cross-sectional pipe area
- k_a - acoustical calibration factor
- Δt - transit time difference
- t_y - average of transit times in the fluid

Calculation of mass flow rate

The operating density of the fluid is calculated as the function of concentration and temperature of the fluid:

$$\rho = f(K, T)$$

The mass flow rate is calculated from the operating density and the volumetric flow rate:

$$\dot{m} = \rho \cdot \dot{V}$$

where

- ρ - operating density
- K - concentration
- T - temperature
- \dot{m} - mass flow rate
- \dot{V} - volumetric flow rate

Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

• reflection arrangement

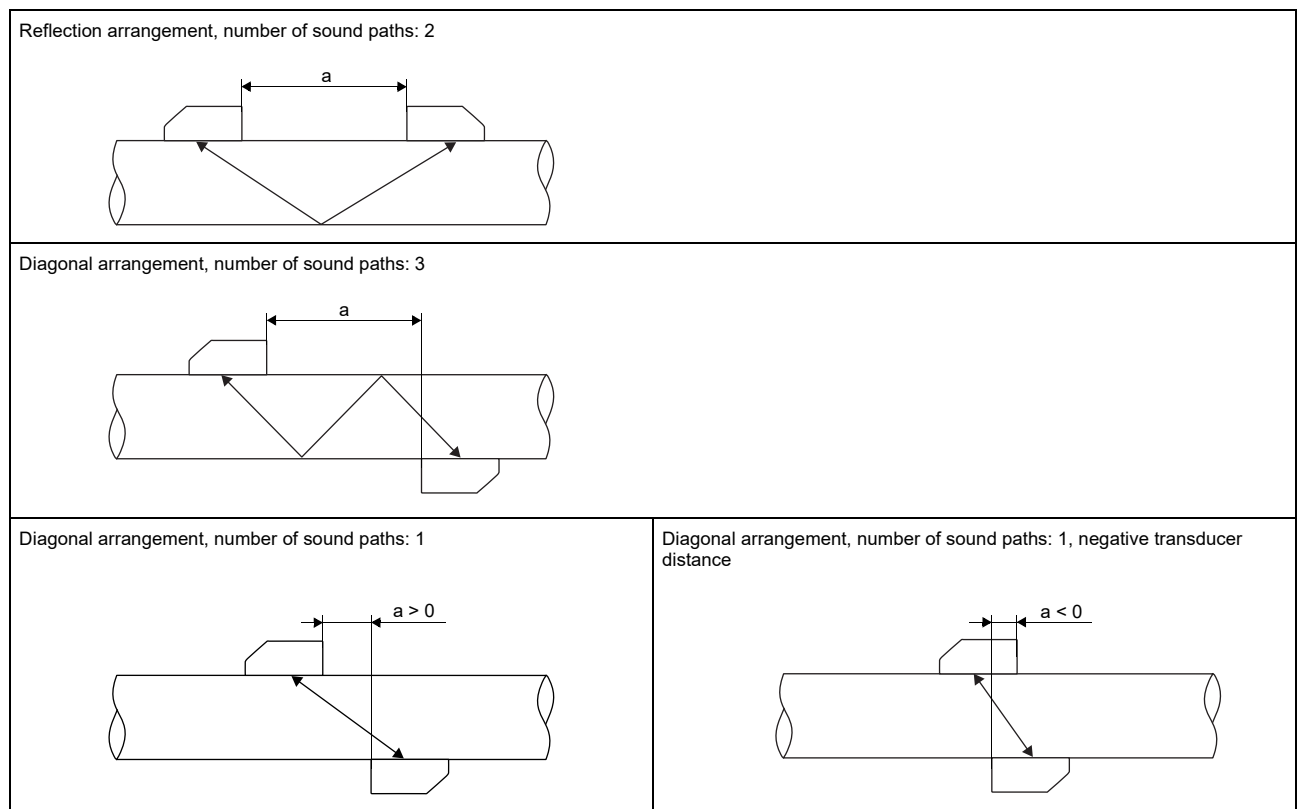
The number of sound paths is even. The transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easy.

• diagonal arrangement

The number of sound paths is odd. The transducers are mounted on opposite sides of the pipe. In the case of a high signal attenuation by the fluid, pipe and coatings, diagonal arrangement with 1 sound path will be used.

The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.



As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.



a - transducer distance

Transmitter

Technical data

		PIOX S721**-NN0*A	PIOX S721**-NN0*S	PIOX S721**-E20*S
				
design		standard field device nonEx	field device with stainless steel housing nonEx	field device with stainless steel housing zone 2
measurement				
• analysis				
transit time (repeatable)		$1/(50 \cdot f_a) \pm 10^{-4} \cdot t$		
transit time (absolute)		$1/(5 \cdot f_a) \pm 10^{-4} \cdot t$		
		f_a - transducer frequency, t - total transit time e.g. for transducers with transducer frequency M ($f_a = 1$ MHz): repeatable: $20 \text{ ns} \pm 10^{-4} \cdot t$, absolute: $200 \text{ ns} \pm 10^{-4} \cdot t$ The total measurement uncertainty of a physical quantity for analysis is supplied order-related as it depends on the fluid, operating range and installation. For the basis of calculation see document TIPIOX-S_uncert_analysis.		
• flow				
measurement principle		transit time difference correlation principle		
flow velocity	m/s	0.01...25		
repeatability		0.15 % MV ± 0.005 m/s		
fluid		all acoustically conductive liquids with < 10 % gaseous or solid content in volume		
temperature compensation		corresponding to the recommendations in ANSI/ASME MFC-5.1-2011		
measurement uncertainty		see metrological certificate		
transmitter				
power supply		• 100...230 V/50...60 Hz or • 20...32 V === or • 11...16 V ===		
power consumption	W	< 15		
number of measuring channels		1, optional: 2		
damping	s	0...100 (adjustable)		
measuring cycle	Hz	100...1000 (1 channel)		
response time	s	1 (1 channel)		
housing material		aluminum, powder coated	stainless steel 316L (1.4404)	
degree of protection		IP66	IP66	IP66
dimensions	mm	see dimensional drawing		
weight	kg	5.4	5.1	
fixation		wall mounting, optional: 2" pipe mounting		
ambient temperature	°C	-40...+60 (< -20 °C without operation of the display)	-40...+60 (< -20 °C without operation of the display)	-40...+60 (< -20 °C without operation of the display)
display		128 x 64 dots, backlight		
menu language		English, German, French, Spanish, Dutch, Russian, Polish, Turkish, Italian		
explosion protection				
• TR TS				
transmitter				
marking		-	-	2Ex nA nC [ic] IIC T4 Gc Ex tb IIC T120 °C Db от -40 °C до +60 °C
certification		-	-	ATEX TC RU C-DE.BH02.B.00644
measuring functions				
physical quantities		see table below		
totaliser		volume, mass		
calculation functions		average, difference, sum (2 measuring channels necessary)		
diagnostic functions		signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times		

¹ for transit time difference principle, reference conditions and $v > 0.15$ m/s

³ outside the explosive atmosphere (housing cover open)

⁴ with inputs and including parametrisation of the transmitter

		PIOX S721**-NN0*A	PIOX S721**-NN0*S	PIOX S721**-E20*S
communication interfaces				
service interfaces		measured value transmission, parametrisation of the transmitter: <ul style="list-style-type: none">• USB³• LAN³		
process interfaces		max. 1 option: <ul style="list-style-type: none">• RS485 (ASCII sender)• Modbus RTU⁴• BACnet MS/TP• HART⁴• Profibus PA⁴• FF H1⁴• Modbus TCP⁴• BACnet IP		
accessories				
data transmission kit		USB cable		
software		<ul style="list-style-type: none">• FluxDiagReader: reading of measured values and parameters, graphical presentation• FluxDiag (optional): reading of measurement data, graphical presentation, report generation, parametrisation of the transmitter		
data logger				
loggable values		all physical quantities, totalised physical quantities and diagnostic values		
capacity		max. 800 000 measured values		
outputs				
		The outputs are galvanically isolated from the transmitter.		
number		on request		
• switchable current output				
		All switchable current outputs are jointly switched to active or passive.		
range	mA	4...20 (3.2...22)		
accuracy		0.04 % MV ±3 µA		
active output		$R_{\text{ext}} < 350 \Omega$		
passive output		$U_{\text{ext}} = 8...30 \text{ V}$, depending on R_{ext} ($R_{\text{ext}} < 1 \text{ k}\Omega$ at 30 V)		
• HART				
range	mA	4...20		
accuracy		0.1 % MV ±15 µA		
active output		$U_{\text{int}} = 24 \text{ V}$, $R_{\text{ext}} < 500 \Omega$		
passive output		$U_{\text{ext}} = 10...24 \text{ V}$ ---, depending on R_{ext} ($R_{\text{ext}} < 1 \text{ k}\Omega$ at 24 V)		
• voltage output				
range	V	0...1 or 0...10		
accuracy		0...1 V: 0.1 % MV ±1 mV 0...10 V: 0.1 % MV ±10 mV		
internal resistance		$R_{\text{int}} = 500 \Omega$		
• frequency output				
range	kHz	0...5		
optorelay		24 V/4 mA, $R_{\text{int}} = 66.5 \Omega$		
• binary output				
optorelay		26 V/100 mA		
Reed relay		48 V/100 mA, $R_{\text{int}} = 22 \Omega$		
binary output as alarm output				
• functions		limit, change of flow direction or error		
binary output as pulse output				
• functions		mainly for totalising		
• pulse value	units	0.01...1000		
• pulse width	ms	optorelay: 1...1000 Reed relay: 80...1000		

¹ for transit time difference principle, reference conditions and $v > 0.15 \text{ m/s}$ ³ outside the explosive atmosphere (housing cover open)⁴ with inputs and including parametrisation of the transmitter

		PIOX S721**-NN0*A	PIOX S721**-NN0*S	PIOX S721**-E20*S
inputs				
		The inputs are galvanically isolated from the transmitter.		
number		max. 4, on request min. 1 input or process interface with inputs necessary for fluid temperature		
• temperature input				
type		Pt100/Pt1000		
connection		4-wire		
range	°C	-150...+560		
resolution	K	0.01		
accuracy		±0.01 % MV ±0.03 K		
• current input				
accuracy		0.1 % MV ±10 µA		
active input		U _{int} = 24 V, R _{int} = 50 Ω, P _{int} < 0.5 W, not short-circuit proof		
• range	mA	0...20		
passive input		R _{int} = 50 Ω, P _{int} < 0.3 W		
• range	mA	-20...+20		
• voltage input				
range	V	0...1		
accuracy		0.1 % MV ±1 mV		
internal resistance		R _{int} = 1 MΩ		
• binary input				
switching signal		5...30 V, 1 mA		
functions		<ul style="list-style-type: none">• reset of the measured values• reset of the totalisers• stop of the totalisers• activation of the measuring mode for highly dynamic flows		

¹ for transit time difference principle, reference conditions and $v > 0.15 \text{ m/s}$

³ outside the explosive atmosphere (housing cover open)

⁴ with inputs and including parametrisation of the transmitter

Physical quantities

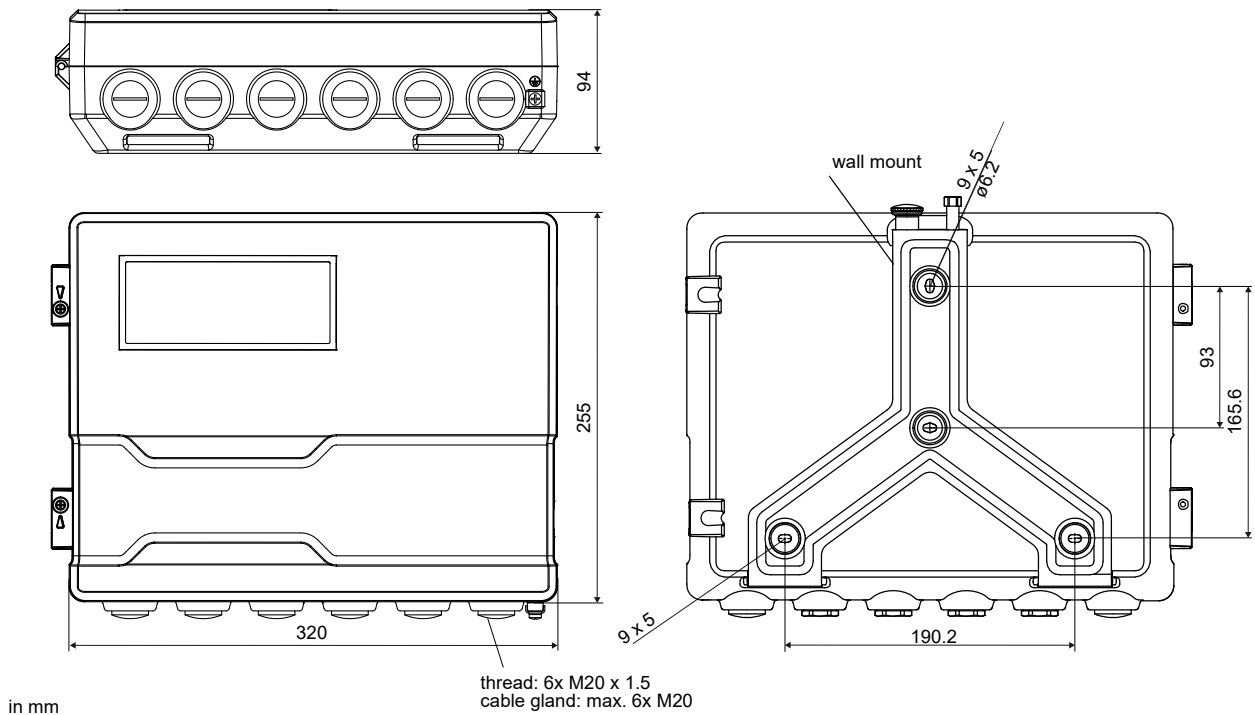
The available physical quantities depend on the fluid data set in the transmitter.

fluid data set		physical quantities	remark
NN	no fluid data set	• sound speed, volumetric flow rate	
MD	standard fluid data set	• analysis ¹ : concentration, mass fraction, volume fraction, density, normalised density, normalised sound speed, sound speed • flow: volumetric flow rate, flow velocity, mass flow rate	application-specific fluid data set from FLEXIM database
CU	customised fluid data set	• analysis ¹ : concentration, mass fraction, volume fraction, density, normalised density, normalised sound speed, sound speed • flow: volumetric flow rate, flow velocity, mass flow rate • further customised physical quantities ¹	data set developed by FLEXIM in cooperation with the customer

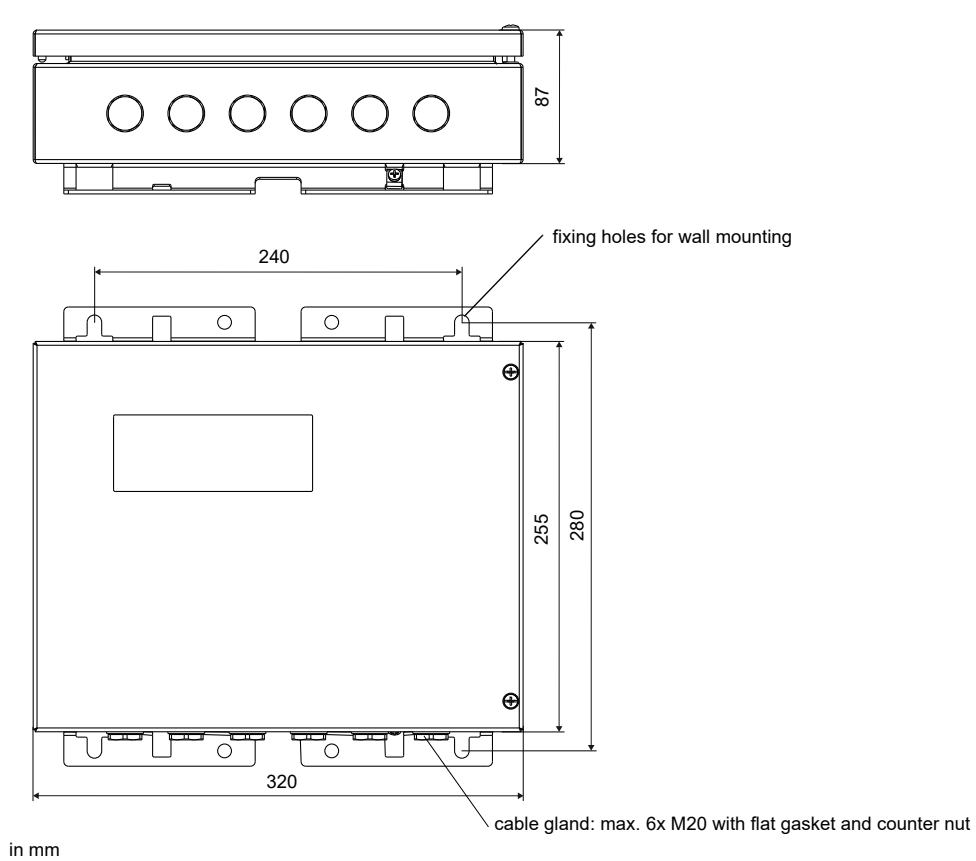
¹ min. 1 input or process interface with inputs necessary for fluid temperature

Dimensions

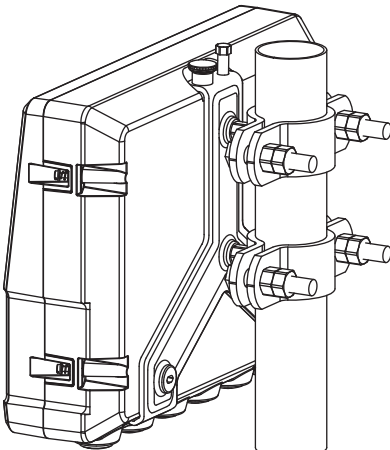
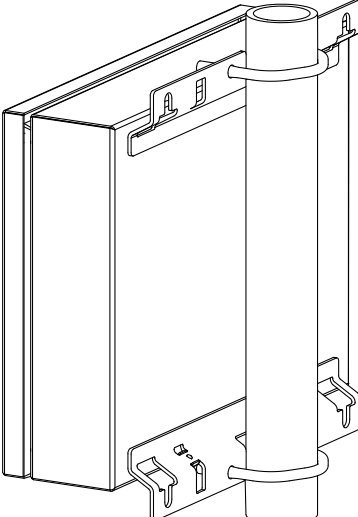
72-****A**



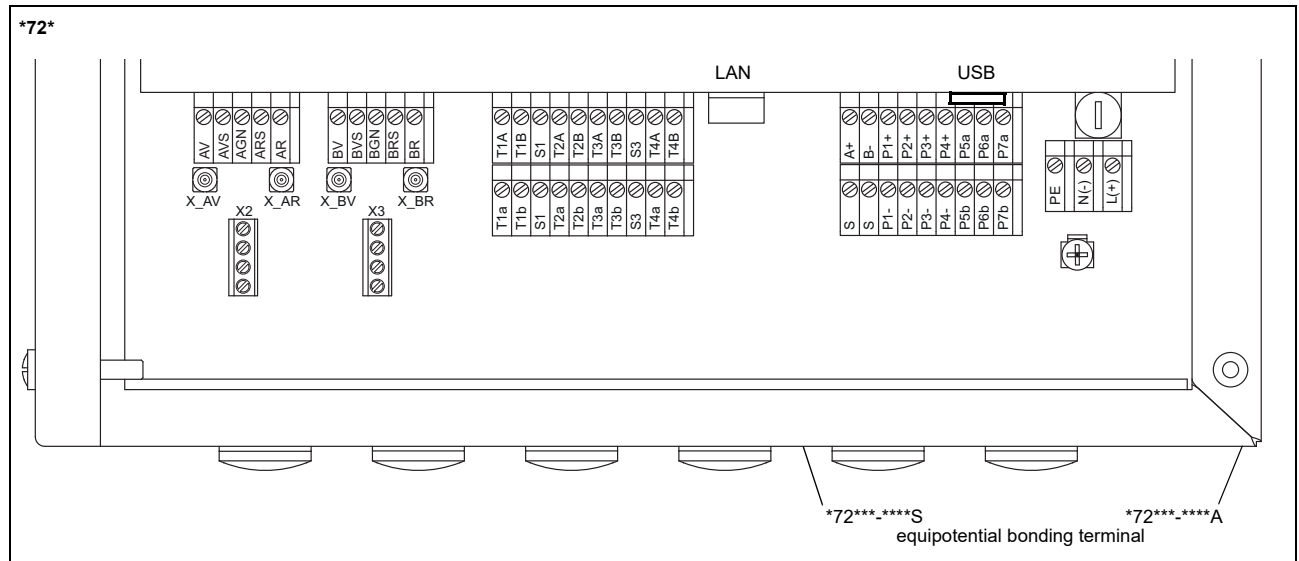
72-****S**



2" pipe mounting kit

<p>*72***.****A</p> 	<p>order code: ACC-PE-*721-/PMK4</p>
<p>*72***.****S</p> 	<p>order code: ACC-PE-*721-/PMK6</p>

Terminal assignment



power supply ¹							
terminal				connection (AC)		connection (DC)	
PE				earth		earth	
N(-)				neutral		-	
L(+)				phase		+	
transducers							
transducer cable (transducers *****8*, ****LI*), extension cable					transducer cable (transducers *****52)		
measuring channel A		measuring channel B			measuring channel A	measuring channel B	
terminal	connection	terminal	connection	transducer	terminal		connection
AV	signal	BV	signal	↑	X_AV	X_BV	SMB connector
AVS	shield	BVS	shield				
ARS	shield	BRS	shield	⤴	X_AR	X_BR	SMB connector
AR	signal	BR	signal				
outputs ^{1, 2}							
terminal		connection		terminal	connection	communication interface	
P1+...P4+ P1-...P4-		current output, voltage output, frequency output, binary output (Reed relay), HART (P1)		A+	signal +	• RS485 ¹ • Modbus RTU ¹ • BACnet MS/TP ¹ • Profibus PA ¹ • FF H1 ¹	
				B-	signal -		
P5a...P7a P5b...P7b		binary output (optorelay)		S	shield		
				USB	type B Hi-Speed USB 2.0 Device	• service (FluxDiag/ FluxDiagReader)	
				LAN	RJ45 10/100 Mbps Ethernet	• service (FluxDiag/ FluxDiagReader) • BACnet IP • Modbus TCP	
analog inputs ^{1, 2}							
terminal		temperature probe		passive sensor		active sensor	
		direct connection	connection with extension cable	connection		connection	
T1a...T4a		red	red	not connected		not connected	
T1A...T4A		red/blue	grey	-		+	
T1b...T4b		white/blue	blue	+		not connected	
T1B...T4B		white	white	not connected		-	
S1, S3		shield	shield	not connected		not connected	
binary inputs ^{1, 2}							
terminal							
P1+...P2+, P1-...P2-							

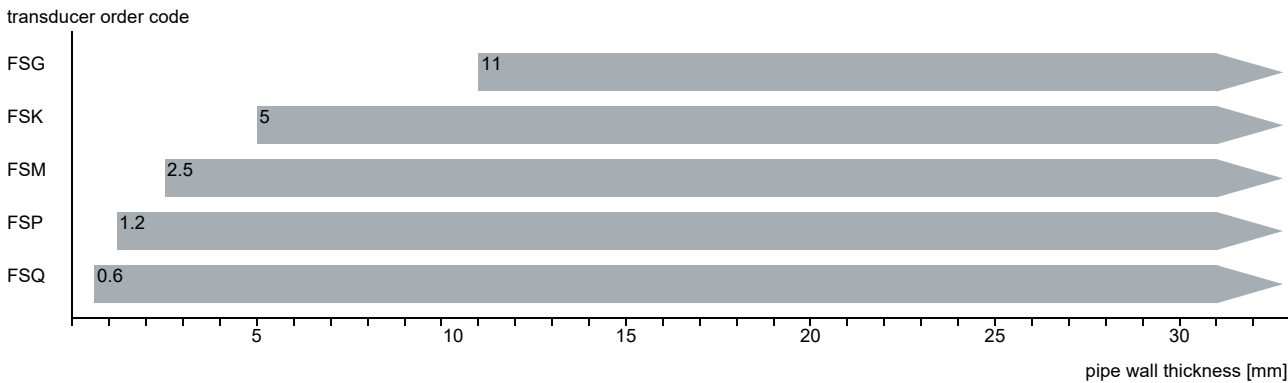
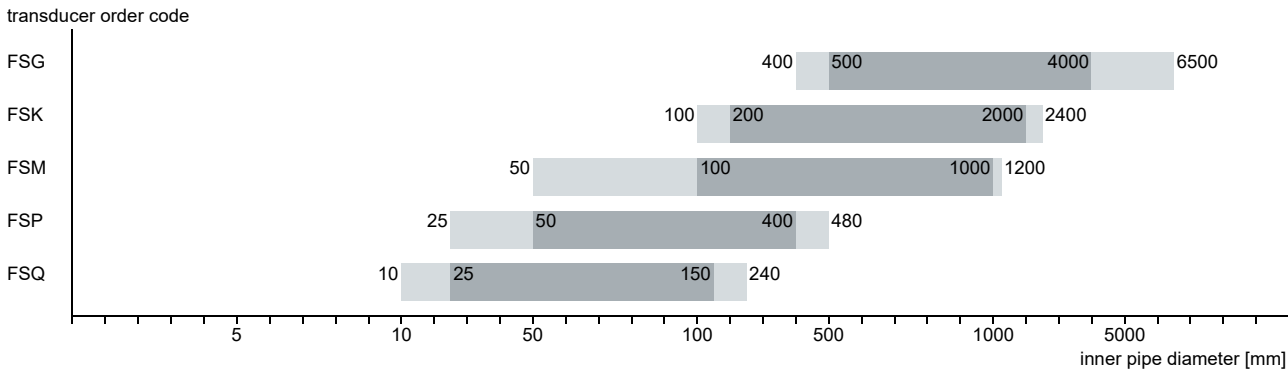
¹ cable (by customer):

- e.g. flexible wires, with insulated wire ferrules, wire cross-section: 0.25...2.5 mm²
- outer diameter of the cable (*721**-*S with ferrite nut): max. 7.6 mm

² The number, type and terminal assignment are customised.

Transducers

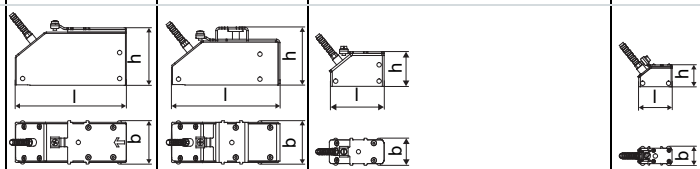

Transducer selection



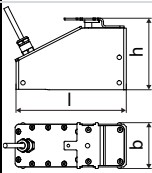
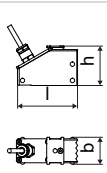

recommended possible

Technical data

Shear wave transducers (zone 2 - nonEx, TS)

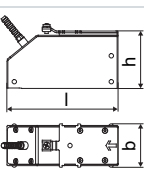
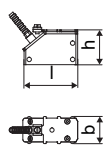
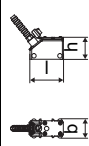
order code		FSG-N**TS/**	FSK-N**TS/**	FSM-N**TS/**	FSP-N**TS/**	FSQ-N**TS/**
technical type		C(DL)G1N52	C(DL)K1N52	C(DL)M2N52	C(DL)P2N52	C(DL)Q2N52
transducer frequency	MHz	0.2	0.5	1	2	4
inner pipe diameter d						
min. extended	mm	400	100	50	25	10
min. recommended	mm	500	200	100	50	25
max. recommended	mm	4000	2000	1000	400	150
max. extended	mm	6500	2400	1200	480	240
pipe wall thickness						
min.	mm	11	5	2.5	1.2	0.6
material						
housing		PEEK with stainless steel cover 304 (1.4301), ***-*****/OS: 316L (1.4404)				
contact surface		PEEK				
degree of protection		IP67				
transducer cable						
type		1699				
length	m	5		4		3
length (***-*****/LC)	m	9 (not for *L**** with ***-*E****)				
dimensions						
length l	mm	129.5	126.5	64		40
width b	mm	51	51	32		22
height h	mm	67	67.5	40.5		25.5
dimensional drawing						
weight (without cable)	kg	0.47	0.36	0.066		0.016
pipe surface temperature						
min.	°C	-40				
max.	°C	+130				
ambient temperature						
min.	°C	-40				
max.	°C	+130				
temperature compensation		x				
explosion protection						
• TR TS						
order code		FSG-NE2TS/**	FSK-NE2TS/**	FSM-NE2TS/**	FSP-NE2TS/**	FSQ-NE2TS/**
technical type		CDG1N52	CDK1N52	CDM2N52	CDP2N52	CDQ2N52
marking		2Ex nA IIC T6...T3 Gc Ex tb IIIC T180 °C...T65 °C Db от -55 °C до +180 °C				
certification		 TC RU C-DE.BH02.B.00644				

Shear wave transducers (zone 2 - nonEx, TS, IP68)

order code		FSG-N**TS/IP68	FSK-N**TS/IP68	FSM-N**TS/IP68	FSP-N**TS/IP68
technical type		CDG1LI8	CDK1LI8	CDM2LI8	CDP2LI8
transducer frequency	MHz	0.2	0.5	1	2
inner pipe diameter d					
min. extended	mm	400	100	50	25
min. recommended	mm	500	200	100	50
max. recommended	mm	4000	2000	1000	400
max. extended	mm	6500	2400	1200	480
pipe wall thickness					
min.	mm	11	5	2.5	1.2
material					
housing		PEEK with stainless steel cover 316Ti (1.4571)			
contact surface		PEEK			
degree of protection		IP68 ¹			
transducer cable					
type		2550			
length	m	12			
dimensions					
length l	mm	130		72	
width b	mm	54		32	
height h	mm	83.5		46	
dimensional drawing					
weight (without cable)	kg	0.43		0.085	
pipe surface temperature					
min.	°C	-40			
max.	°C	+100			
ambient temperature					
min.	°C	-40			
max.	°C	+100			
temperature compensation		x			
explosion protection					
• TR TS					
order code		FSG-NE2TS/IP68	FSK-NE2TS/IP68	-	-
marking		2Ex nA IIC T6...T5 Gc Ex tb IIIC T90 °C...75 °C Db от -40 °C до +90 °C			
certification		EAC  TC RU C-DE.BH02.B.00644		-	-

¹ test conditions: 3 months/2 bar (20 m)/20 °C

Shear wave transducers (zone 2 - nonEx, TS, extended temperature range)

order code		FSG-ENNTS/**	FSK-ENNTS/**	FSM-E**TS/**	FSP-E**TS/**	FSQ-E**TS/**
technical type		C(DL)G1E52	C(DL)K1E52	C(DL)M2E52	C(DL)P2E52	C(DL)Q2E52
transducer frequency	MHz	0.2	0.5	1	2	4
inner pipe diameter d						
min. extended	mm	400	100	50	25	10
min. recommended	mm	500	200	100	50	25
max. recommended	mm	4000	2000	1000	400	150
max. extended	mm	6500	2400	1200	480	240
pipe wall thickness						
min.	mm	11	5	2.5	1.2	0.6
material						
housing		PPSU with stainless steel cover 304 (1.4301), ***-*****/OS: 316L (1.4404)		PI with stainless steel cover 304 (1.4301), ***-*****/OS: 316L (1.4404)		
contact surface		PPSU		PI		
degree of protection		IP65		IP56		
transducer cable						
type		1699		6111		
length	m	5		4		3
length (***-*****/LC)	m	9		9 (not for *L**** with ***-E***)		
dimensions						
length l	mm	129.5		64		40
width b	mm	51		32		22
height h	mm	67		40.5		25.5
dimensional drawing						
weight (without cable)	kg	0.82		0.066		0.017
pipe surface temperature						
min.	°C	-40		-30		-30
max.	°C	+170		+240 ¹		+200
ambient temperature						
min.	°C	-40		-30		-30
max.	°C	+170		+40 +60 ² +200 ³		+200
temperature compensation		x		x		
explosion protection						
• TR TS						
order code		-	-	FSM-EE2TS/**	FSP-EE2TS/**	FSQ-EE2TS/**
technical type		-	-	CDM2E52	CDP2E52	CDQ2E52
marking		-	-	2Ex nA IIC T6...T2 Gc Ex tb IIIA T215 °C...65 °C Db от -45 °C до +225 °C ¹		
certification		-	-	EAC Ex TC RU C-DE.BH02.B.00644		

¹ > +200 °C:

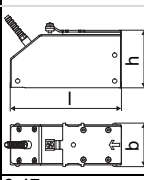
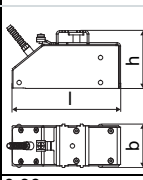
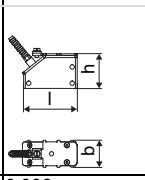

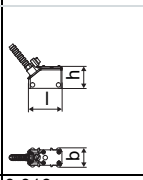
Variotix C without cover or Variotix L

observe the insulation instruction

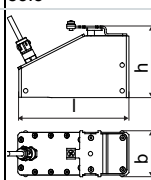
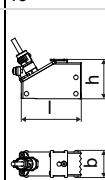

Ex: ambient temperature max. +40 °C

² pipe surface temperature +200...+240 °C: Variotix C without cover³ pipe surface temperature max. +200 °C

Shear wave transducers (zone 1, TS)

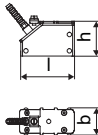
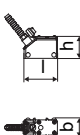
order code		FSG-N*1TS/**	FSK-N*1TS/**	FSM-N*1TS/**	FSP-N*1TS/**	FSQ-N*1TS/**
technical type		CDG1N81	CDK1N81	CDM2N81	CDP2N81	CDQ2N81
transducer frequency	MHz	0.2	0.5	1	2	4
inner pipe diameter d						
min. extended	mm	400	100	50	25	10
min. recommended	mm	500	200	100	50	25
max. recommended	mm	4000	2000	1000	400	150
max. extended	mm	6500	2400	1200	480	240
pipe wall thickness						
min.	mm	11	5	2.5	1.2	0.6
material						
housing		PEEK with stainless steel cover 304 (1.4301), ***-*****/OS: 316L (1.4404)				
contact surface		PEEK				
degree of protection		IP65	IP66			IP65
transducer cable						
type		1699				
length	m	5		4		3
dimensions						
length l	mm	129.5	126.5	64		40
width b	mm	51	51	32		22
height h	mm	67	67.5	40.5		25.5
dimensional drawing						
weight (without cable)	kg	0.47	0.36	0.066		0.016
pipe surface temperature						
min.	°C	-40				
max.	°C	+130				
ambient temperature						
min.	°C	-40				
max.	°C	+130				
temperature compensation		x				
explosion protection						
• TR TS						
order code		FSG-NE1TS/**	FSK-NE1TS/**	FSM-NE1TS/**	FSP-NE1TS/**	FSQ-NE1TS/**
marking		1Ex e q IIC T6...T3 Gb Ex tb IIIC T130 °C Db от -55 °C до +140 °C				
certification		EAC Ex TC RU C-DE.BH02.B.00644				

Shear wave transducers (zone 1, TS, IP68)

order code		FSG-N*1TS/IP68	FSK-N*1TS/IP68	FSM-N*1TS/IP68	FSP-N*1TS/IP68
technical type		CDG1LI1	CDK1LI1	CDM2LI1	CDP2LI1
transducer frequency	MHz	0.2	0.5	1	2
inner pipe diameter d					
min. extended	mm	400	100	50	25
min. recommended	mm	500	200	100	50
max. recommended	mm	4000	2000	1000	400
max. extended	mm	6500	2400	1200	480
pipe wall thickness					
min.	mm	11	5	2.5	1.2
material					
housing		PEEK with stainless steel cover 316Ti (1.4571)			
contact surface		PEEK			
degree of protection		IP68 ¹			
transducer cable					
type		2550			
length	m	12			
dimensions					
length l	mm	130		72	
width b	mm	54		32	
height h	mm	83.5		46	
dimensional drawing					
weight (without cable)	kg	0.43		0.085	
pipe surface temperature					
min.	°C	-40			
max.	°C	+100			
ambient temperature					
min.	°C	-40			
max.	°C	+100			
temperature compensation		x			
explosion protection					
• TR TS					
order code		FSG-NE1TS/IP68	FSK-NE1TS/IP68	FSM-NE1TS/IP68	FSP-NE1TS/IP68
marking		1Ex q IIC T6...T3 Gb Ex tb IIIC T130 °C Db от -40 °C до +80 °C			
certification		 TC RU C-DE.BH02.B.00644			

¹ test conditions: 3 months/2 bar (20 m)/20 °C

Shear wave transducers (zone 1, TS, extended temperature range)

order code		FSM-E*1TS/**	FSP-E*1TS/**	FSQ-E*1TS/**
technical type		CDM2E85	CDP2E85	CDQ2E85
transducer frequency	MHz	1	2	4
inner pipe diameter d				
min. extended	mm	50	25	10
min. recommended	mm	100	50	25
max. recommended	mm	1000	400	150
max. extended	mm	1200	480	240
pipe wall thickness				
min.	mm	2.5	1.2	0.6
material				
housing		PI with stainless steel cover 304 (1.4301), ***-*****/OS: 316L (1.4404)		
contact surface		PI		
degree of protection		IP66		IP56
transducer cable				
type		6111		
length	m	4		3
dimensions				
length l	mm	64		40
width b	mm	32		22
height h	mm	40.5		25.5
dimensional drawing				
weight (without cable)	kg	0.066		0.017
pipe surface temperature				
min.	°C	-30		-30
max.	°C	+240 ¹		+200
ambient temperature				
min.	°C	-30		-30
max.	°C	+40 +200 ²		+200
temperature compensation		x		
explosion protection				
• TR TS				
order code		FSM-EE1TS/**	FSP-EE1TS/**	FSQ-EE1TS/**
marking		1Ex e q IIC T6...T2 Gb Ex tb IIIA T215 °C...65 °C Db от -45 °C до +225 °C ¹		
certification		[Ex] TC RU C-DE.BH02.B.00644		

¹ > +200 °C :

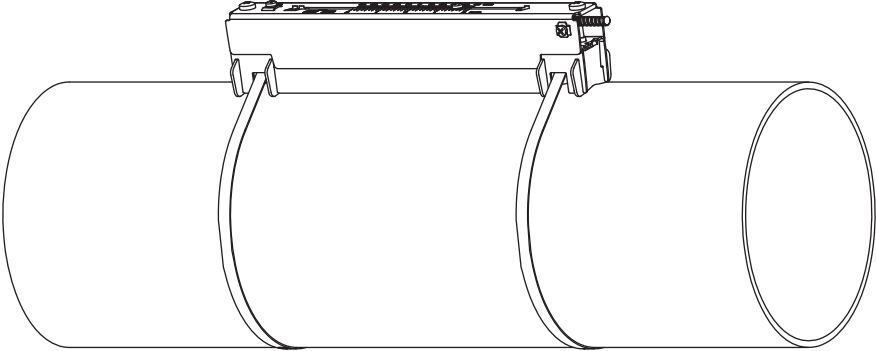
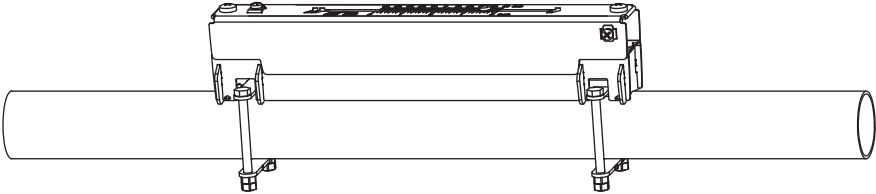
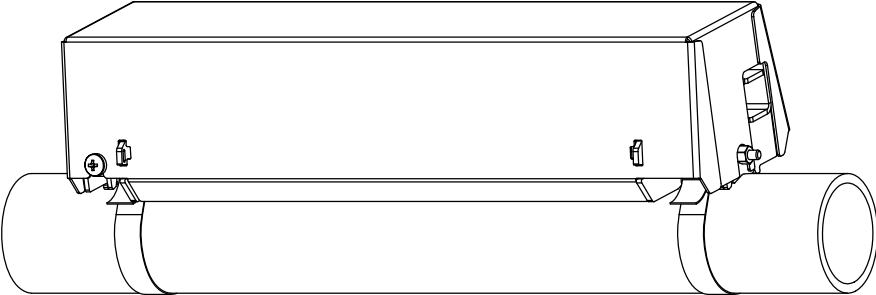
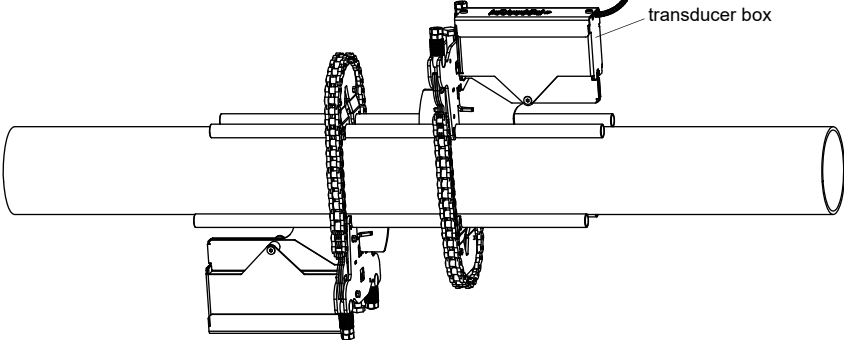
Variofix L or Variofix C
observe the insulation instruction
ambient temperature max. +40 °C

² pipe surface temperature max. +200 °C

Transducer mounting fixture

Order code

1, 2	3	4	5	6	7...9	no. of character				
transducer mounting fixture	transducer	-	measurement arrangement	size	-	fixation	outer pipe diameter	/	option	description
VL										Variofix L
VC										Variofix C
WI										transducer box for WaveInjector
	K									transducers with transducer frequency G, K
	M									transducers with transducer frequency M, P
	Q									transducers with transducer frequency Q
		D								reflection arrangement or diagonal arrangement
		R								reflection arrangement
			S							small
			M							medium
			L							large
				B						bolts
				S						tension straps
				W						welding
				N						without fixation
					002					10...20 mm
					004					20...40 mm
					T36					40...360 mm
					013					10...130 mm
					036					130...360 mm
					092					360...920 mm
					200					920...2000 mm
					450					2000...4500 mm
					940					4500...9400 mm
					NDR					any
									IP68	for transducers with degree of protection IP68
									OS	housing with stainless steel 316
									Z	special design

<p>Variofix L (VLK, VLM, VLQ)</p> 	<p>material: stainless steel 304 (1.4301), 301 (1.4310), 410 (1.4006) option OS: 316Ti (1.4571), 316L (1.4404), 17-7PH (1.4568) inner length: VLK: 348 mm, option IP68: 368 mm VLM: 234 mm VLQ: 176 mm dimensions: VLK: 423 x 90 x 93 mm option IP68: 443 x 94 x 105 mm VLM: 309 x 57 x 63 mm VLQ: 247 x 43 x 47 mm</p>
<p>Variofix L with bolt mounting plates (VL*-**-B)</p> 	<p>material: stainless steel 304 (1.4301), 301 (1.4310), 410 (1.4006) option OS: 316Ti (1.4571), 316L (1.4404), 17-7PH (1.4568) inner length: VLM: 234 mm VLQ: 176 mm dimensions: VLM: 309 x 57 x 63 mm VLQ: 247 x 43 x 47 mm outer pipe diameter: max. 48 mm</p>
<p>Variofix C (VC)</p> 	<p>material: stainless steel 316Ti (1.4571) inner length: VCK-*L: 500 mm VCK-*S: 350 mm VCM: 400 mm VCQ: 250 mm dimensions: VCK-*L: 560 x 126 x 125 mm VCK-*S: 410 x 126 x 125 mm VCM: 460 x 96 x 82 mm VCQ: 310 x 85 x 71 mm</p>
<p>transducer box WI for WaveInjector</p>  <p style="text-align: right;">transducer box</p>	<p>see Technical specification TSWaveInjectorVx-x</p>

Coupling materials for transducers

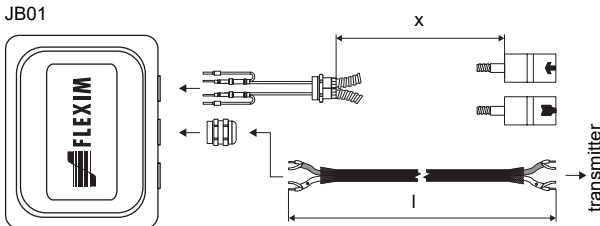
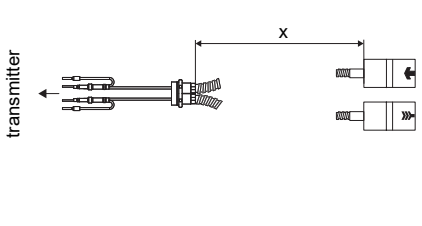
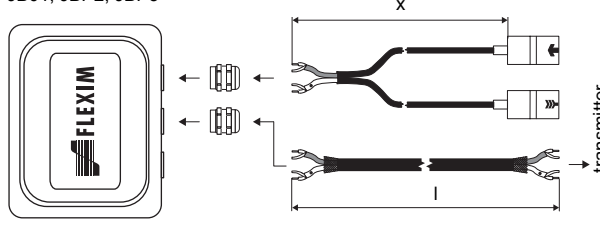
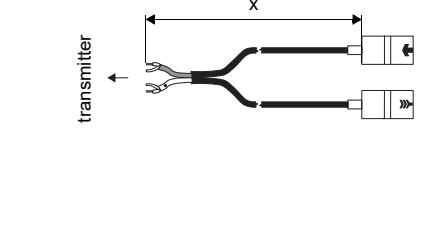
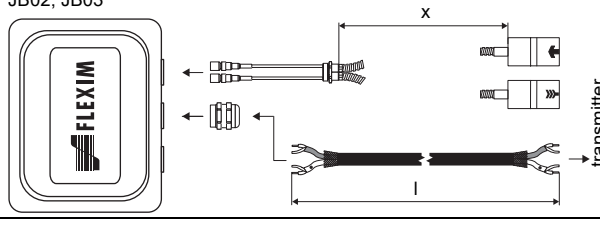
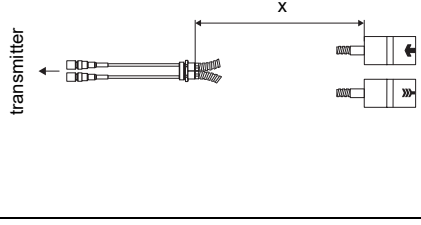
	normal temperature range (4th character of transducer order code = N)		extended temperature range (4th character of transducer order code = E)			WaveInjector WI-400	
	< 100 °C	< 170 °C	< 150 °C	< 200 °C	200...240 °C	< 280 °C	280...400 °C
< 24 h	coupling compound type N or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or H or coupling foil type VT	coupling foil type TF	coupling foil type A and coupling foil type VT	coupling foil type B and coupling foil type VT
long time measurement	coupling foil type VT	coupling foil type VT	coupling foil type VT	coupling foil type VT	coupling foil type TF	coupling foil type A and coupling foil type VT	coupling foil type B and coupling foil type VT

type VT: fluid temperature 200 °C: min. 2 years

Technical data

type	ambient temperature °C
coupling compound type N	-30...+130
coupling compound type E	-30...+200
coupling compound type H	-30...+250
coupling foil type A	max. 280
coupling foil type B	280...400
coupling foil type VT	-10...+200
coupling foil type TF	200...240

Connection systems

connection system TS		
connection with extension cable	direct connection	transducers technical type
JB01 		*****8*
JB01, JBP2, JBP3 		*****L*
JB02, JB03 		*****52

Cable

transducer cable				
type		1699	2550	6111
weight	kg/m	0.094	0.035	0.092
ambient temperature	°C	-55...+200	-40...+100	-100...+225
properties			longitudinal watertight	
cable jacket				
material		PTFE	PUR	PFA
outer diameter	mm	2.9	5.2 ±0.2	2.7
thickness	mm	0.3	0.9	0.5
colour		brown	grey	white
shield		x	x	x
sheath				
material		stainless steel 304 (1.4301) option OS: 316Ti (1.4571)	-	stainless steel 304 (1.4301) option OS: 316Ti (1.4571)
outer diameter	mm	8	-	8

extension cable			
type		2615	5245
order code		ACC-PE- GNNN-/EXEXXX	ACC-PE- GNNN-/EXA1XXX
weight	kg/m	0.18	0.38
ambient temperature	°C	-30...+70	-30...+70
properties		halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2	halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2
cable jacket			
material		PUR	PUR
outer diameter	mm	max. 12	max. 12
thickness	mm	2	2
colour		black	black
shield		x	x
sheath			
material		-	steel wire braid with copolymer sheath
outer diameter	mm	-	max. 15.5

XXX - cable length inch m

Cable length

transducer frequency		F, G, H, K		M, P		Q		S	
connection system TS									
transducers technical type		x	l	x	l	x	l	x	l
*(DR)***8*	m	5	≤ 300	4	≤ 300	3	≤ 90	-	-
*(DR)***5*	m	5	≤ 300	4	≤ 300	3	≤ 90	2	≤ 40
option LC: *(LT)***5*	m	9	≤ 300	9	≤ 300	9	≤ 90	-	-
option IP68: ****Ll*	m	12	≤ 300	12	≤ 300	-	-	-	-

x - transducer cable length

l - max. length of extension cable (depending on the application)

Junction box

Technical data

JB01S4E3M, JBP2, JBP3		
weight	kg	1.2 kg
fixation		wall mounting optional: 2" pipe mounting
material		
housing		stainless steel 316L (1.4404)
gasket		silicone
degree of protection		IP67
ambient temperature		
min.	°C	-40
max.	°C	+80
explosion protection		
• TR TS (zone 1)		
junction box		JB01S4E3M
marking		1Ex e mb II T6...T4 Gb Ex tb IIIC 100°C Db T6: от -40 °C до +70 °C T4, T5: от -40 °C до +80 °C
certification		ERAC Ex TC RU C-DE.BH02.B.00644
type of protection		gas: increased safety decoupled network: encapsulation dust: protection by enclosure
• TR TS (zone 2)		
junction box		JBP2
marking		2Ex nA IIC T6...T4 Gc Ex tc IIIC 80°C Dc T6: от -40 °C до +70 °C T4, T5: от -40 °C до +80 °C
certification		ERAC Ex TC RU C-DE.BH02.B.00644

Connection			
Transducers			
terminal strip	terminal	connection	transducer
KL1	V	signal	↑
	VS	internal shield	
	RS	internal shield	⬇
	R	signal	

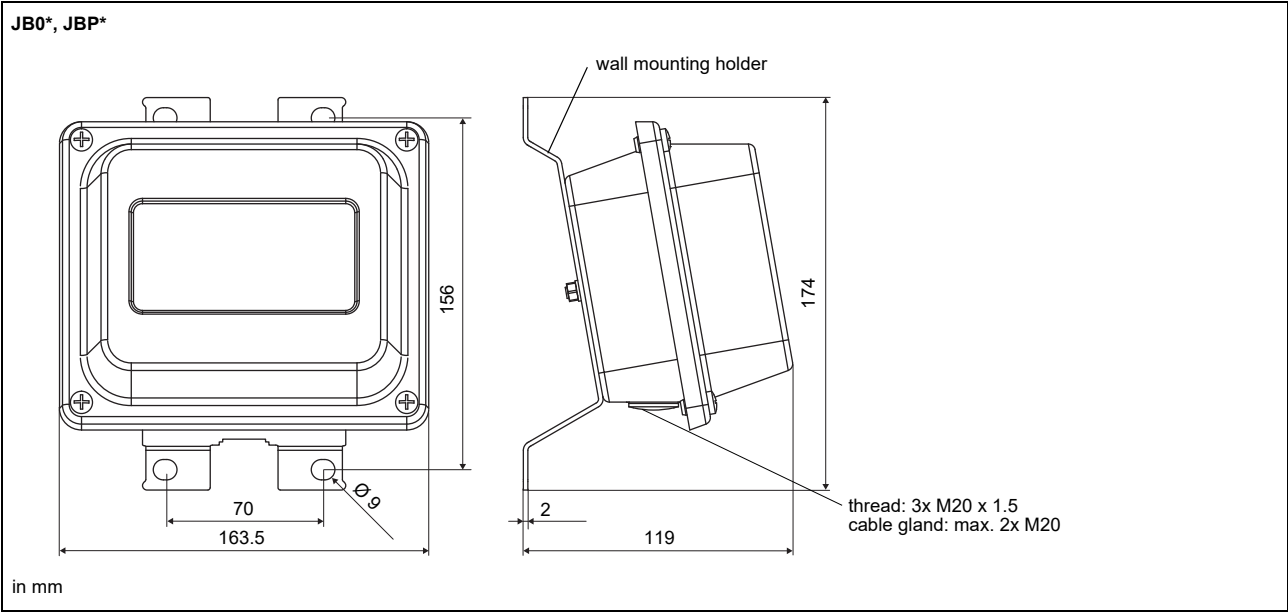
Extension cable		
terminal strip	terminal	connection
KL2	TV	signal
	TVS	internal shield
	TRS	internal shield
	TR	signal

JB02, JB03		
weight	kg	1.2 kg
fixation		wall mounting optional: 2" pipe mounting
material		
housing		stainless steel 316L (1.4404)
gasket		silicone
degree of protection		IP67
ambient temperature		
min.	°C	-40
max.	°C	+80
explosion protection		
• TR TS		
junction box		JB02
marking		2Ex nA IIC T6...T4 Gc Ex tc IIIC 80°C Dc T6: от -40 °C до +70 °C T4, T5: от -40 °C до +80 °C
certification		ERAC Ex TC RU C-DE.BH02.B.00644

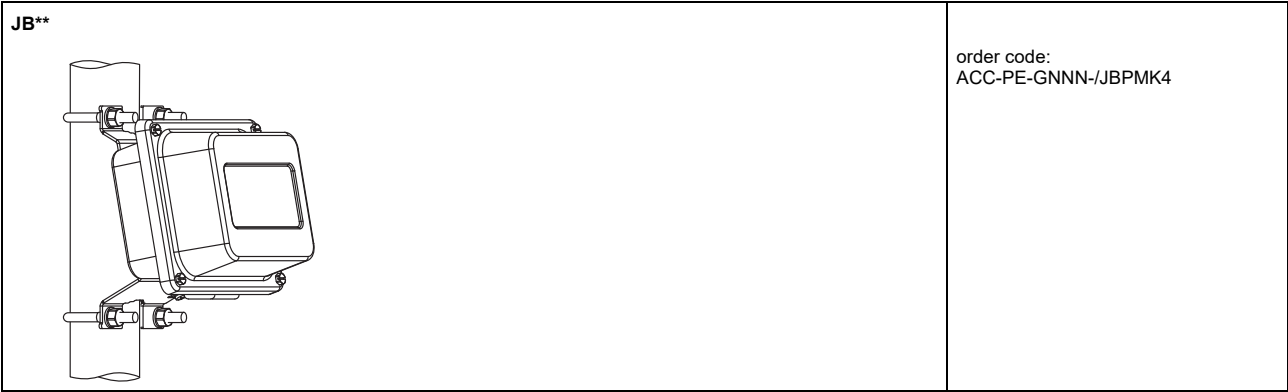
Connection			
Transducers			
	terminal	connection	transducer
	XV	SMB connector	↑
	XR	SMB connector	

Extension cable		
terminal strip	terminal	connection
KL2	TV	signal
	TVS	internal shield
	TRS	internal shield
	TR	signal

Dimensions

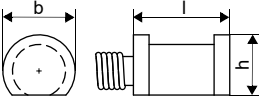


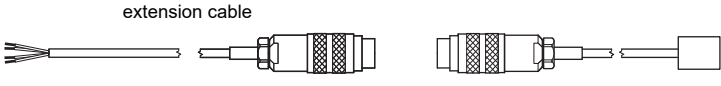
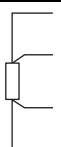
2" pipe mounting kit



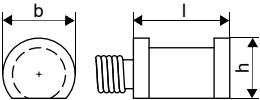
Clamp-on temperature probe (optional)

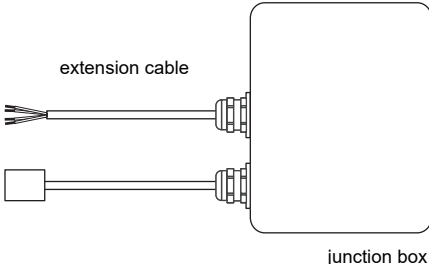
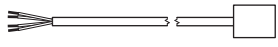
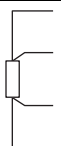
Technical data

PT12N			
design		clamp-on with connector	
type		Pt100	
connection		4-wire	
measuring range	°C	-30...+250	
accuracy T		±(0.15 °C + 2 · 10 ⁻³ · T [°C]) class A	
accuracy ΔT (2x Pt matched according to EN 1434-1)		≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434-1	
response time	s	50	
housing		aluminum	
degree of protection		IP66	
dimensions			
length l	mm	20	
width b	mm	15	
height h	mm	13	
dimensional drawing			
weight	kg	0.25 (without connector)	
accessories			
thermal conductivity paste 200 °C		x	
thermal conductivity foil 250 °C		x	

Connection system			
direct connection/connection with extension cable			
			
Connection			
	temperature probe	extension cable	connector
	red	grey	2
	red/blue	red	6
	white/blue	blue	1
	white	white	7

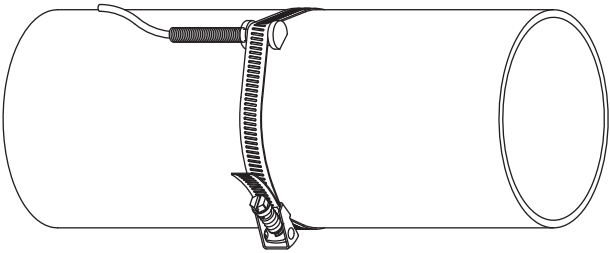
Cable			
		temperature probe	extension cable
type		4 x 0.25 mm ² black	LIYCY 8 x 0.14 mm ² grey
standard length	m	3	5/10/25
max. length	m	-	200
cable jacket		PTFE	PVC

PT12N			
design		clamp-on nonEx or TR TS	
type		Pt100	
connection		4-wire	
measuring range	°C	-30...+250	
accuracy T		±(0.15 °C + 2 · 10 ⁻³ · T [°C]) class A	
accuracy ΔT (2x Pt matched according to EN 1434-1)		≤ 0.1 K (3 K < ΔT < 6 K), more corresponding to EN 1434-1	
response time	s	50	
housing		aluminum	
degree of protection		IP66	
dimensions			
length l	mm	20	
width b	mm	15	
height h	mm	13	
dimensional drawing			
weight	kg	0.25	
accessories			
thermal conductivity foil 250 °C		x	
explosion protection (optional)			
• TR TS			
marking		2Ex nA IIC T6...T2 Gc от -30°C до +250 °C	
certification		[Ex] RU C-DE.BH02.B.00644	

Connection system			
connection with extension cable		direct connection	
			
junction box			
Connection			
	temperature probe		
	red		
	red/blue		
	white/blue		
	white		
Cable			
		temperature probe	extension cable
type		4 x 0.25 mm ² black	LIYCY 8 x 0.14 mm ² grey
standard length	m	3	5/10/25
max. length	m	-	200
cable jacket		PTFE	PVC

Fixation

tension strap PT12N




material: stainless steel 301 (1.4310), 410 (1.4006)

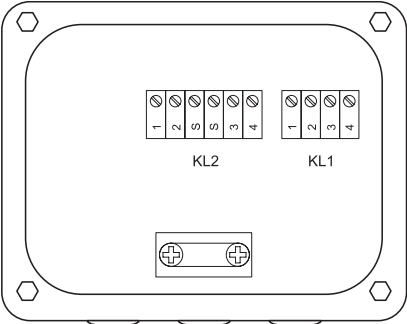
thermal insulation necessary

Junction box

JBT2, JBT3

order code		• JBT2: ACC-PE-GNNN-/JB5 • JBT3: ACC-PE-GNNN-/JB6
weight	kg	1.2 kg
fixation		wall mounting optional: 2" pipe mounting
material		
housing		stainless steel 316L (1.4404)
gasket		silicone
degree of protection		IP67
ambient temperature		
min.	°C	-40
max.	°C	+80
explosion protection		
• TR TS		
junction box marking		JBT2 2Ex nA IIC T6...T4 Gc Ex tc IIIC 80°C Dc T6: от -40 °C до +70 °C T4, T5: от -40 °C до +80 °C
certification		ERC  TC RU C-DE.BH02.B.00644

Connection



Temperature probe

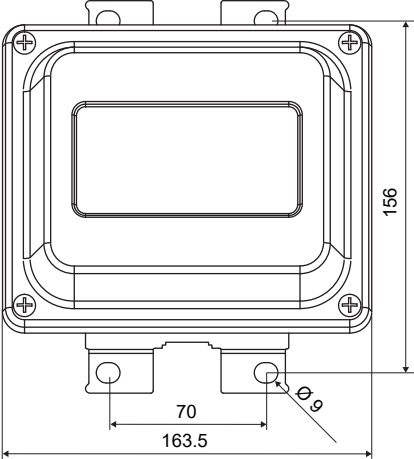
terminal strip	terminal	connection
KL1	1	red
	2	red/blue
	3	white
	4	white/blue

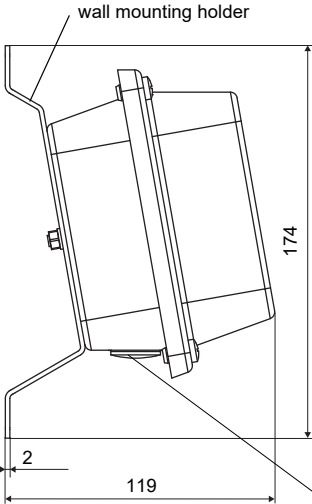
Extension cable

terminal strip	terminal	connection
KL2	1	red
	2	grey
	3	white
	4	blue

Dimensions

JBT*

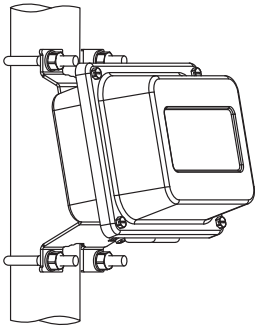




in mm

thread: 3x M20 x 1.5
cable gland: max. 2x M12

2" pipe mounting kit

<p>JB**</p> 	<p>order code: ACC-PE-GNNN-/JBPMK4</p>
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